

SPARE PARTS BOOK

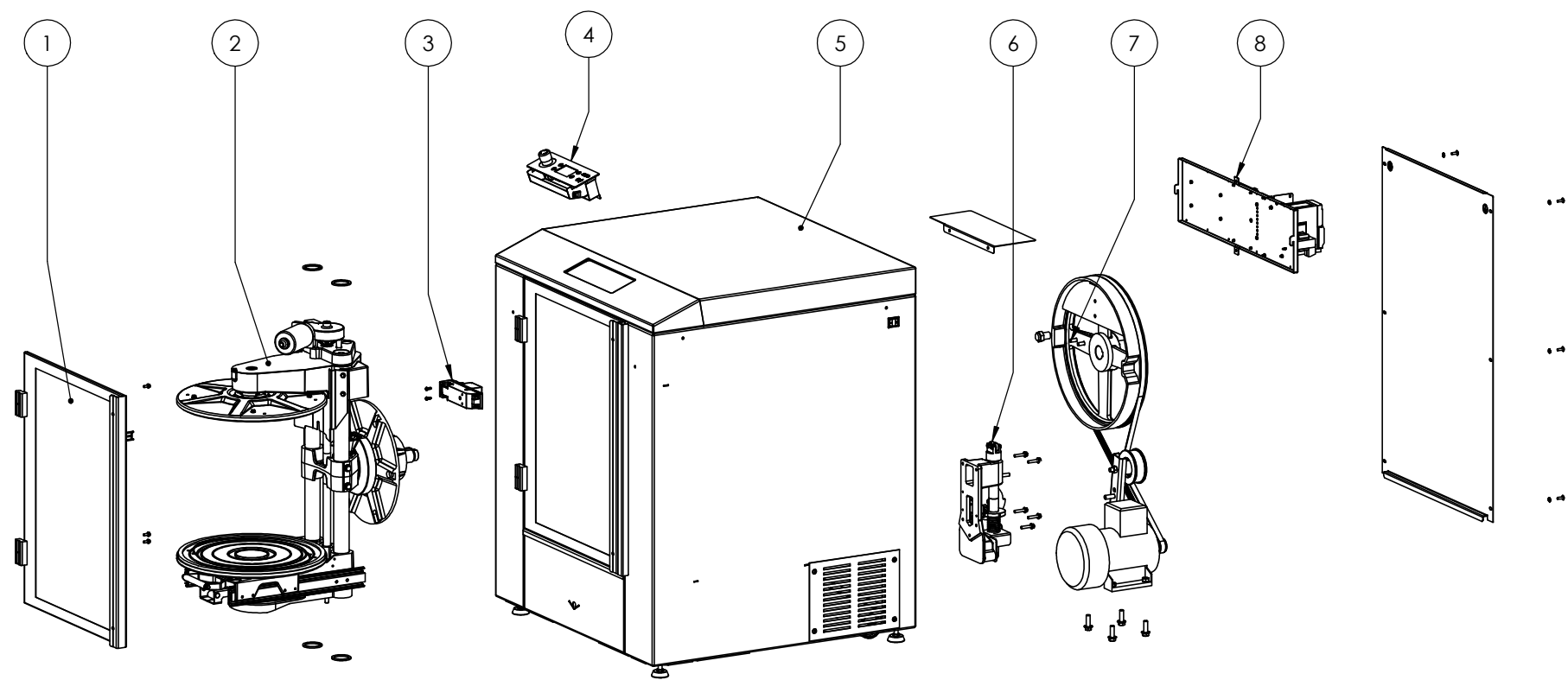
GA480



INDEX

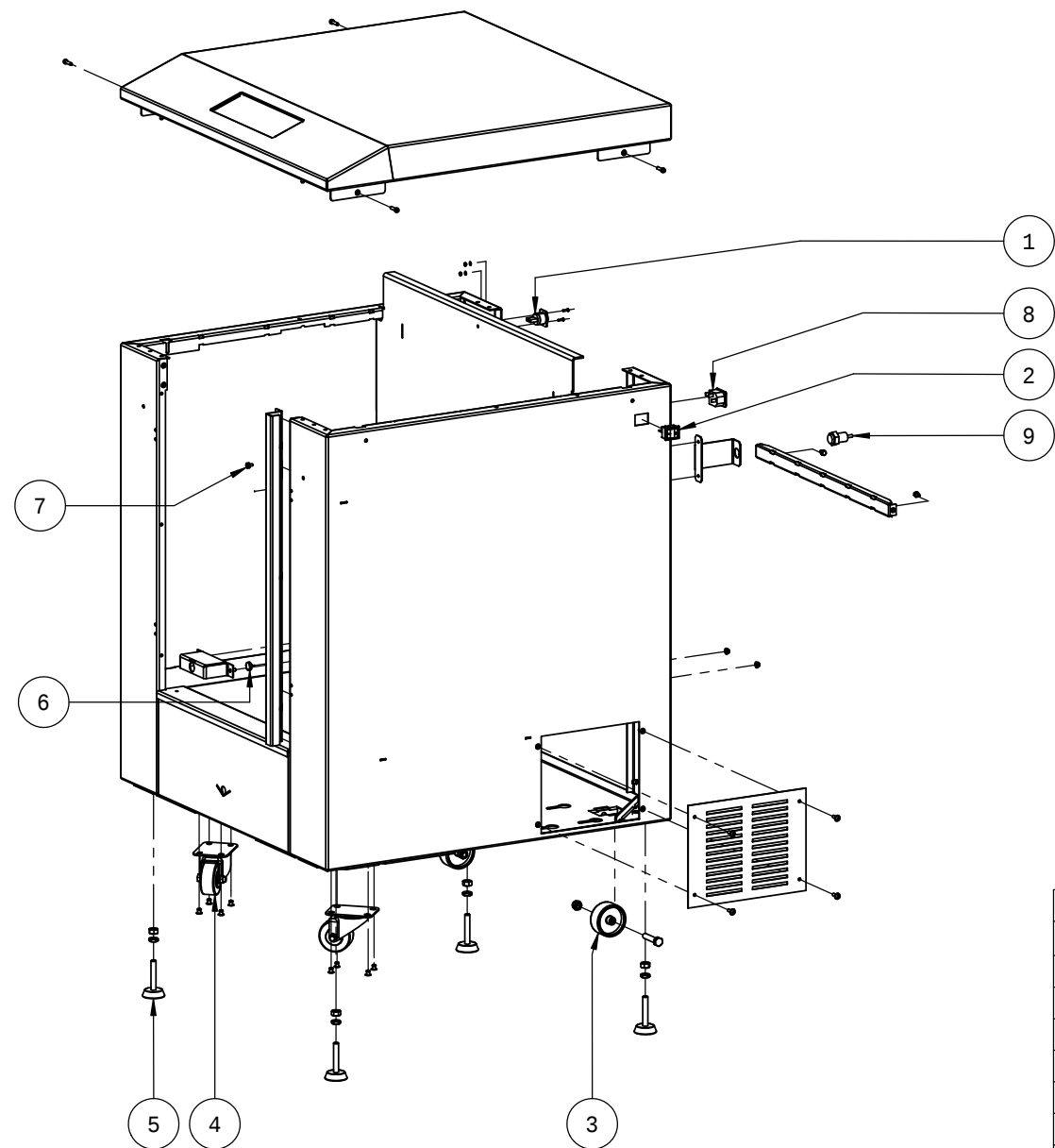
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7000 GA480



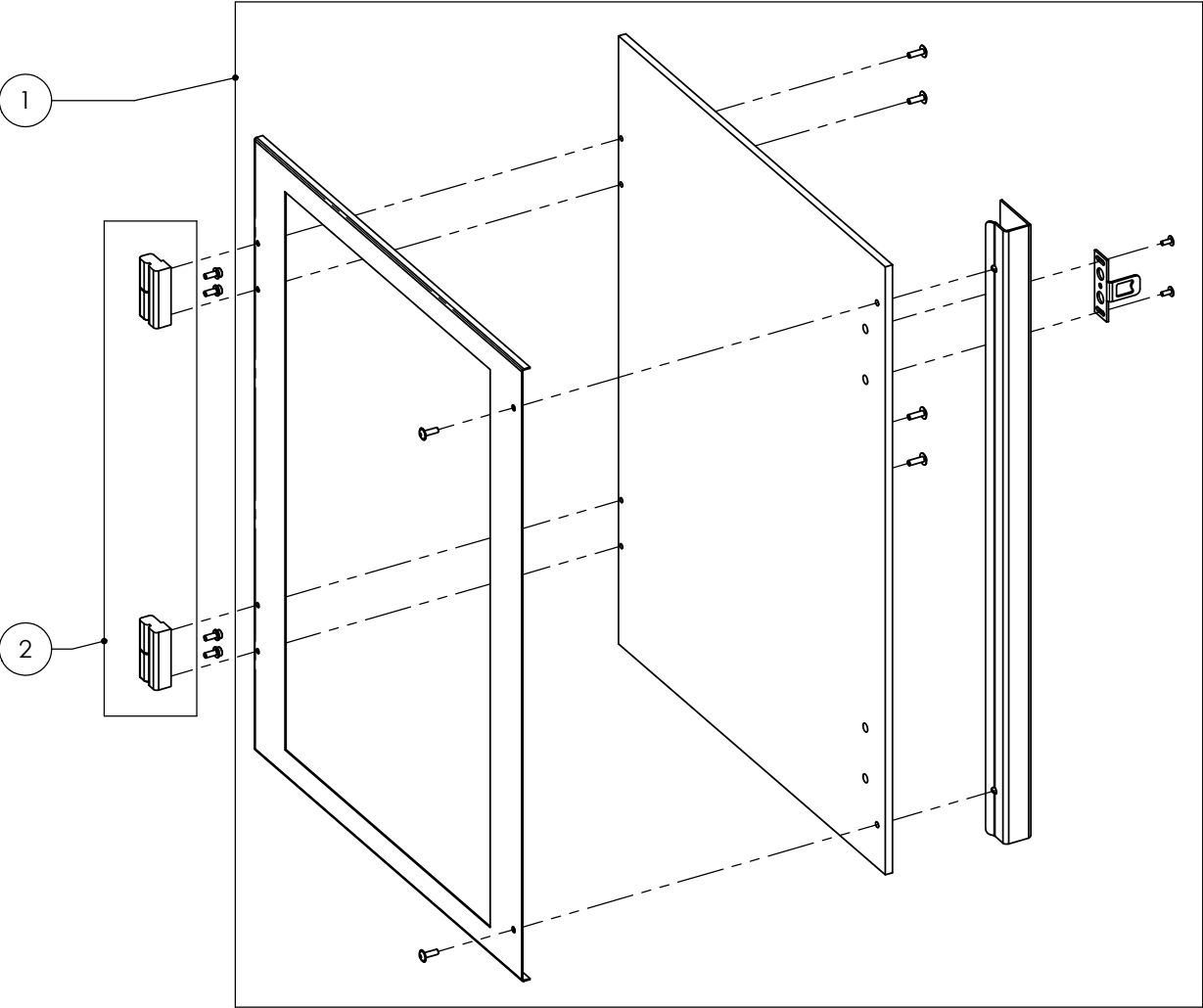
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1		DOOR ASSEMBLY LEFT / RIGHT	Page 7002 A / 7002 B
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7001 Frame assembly



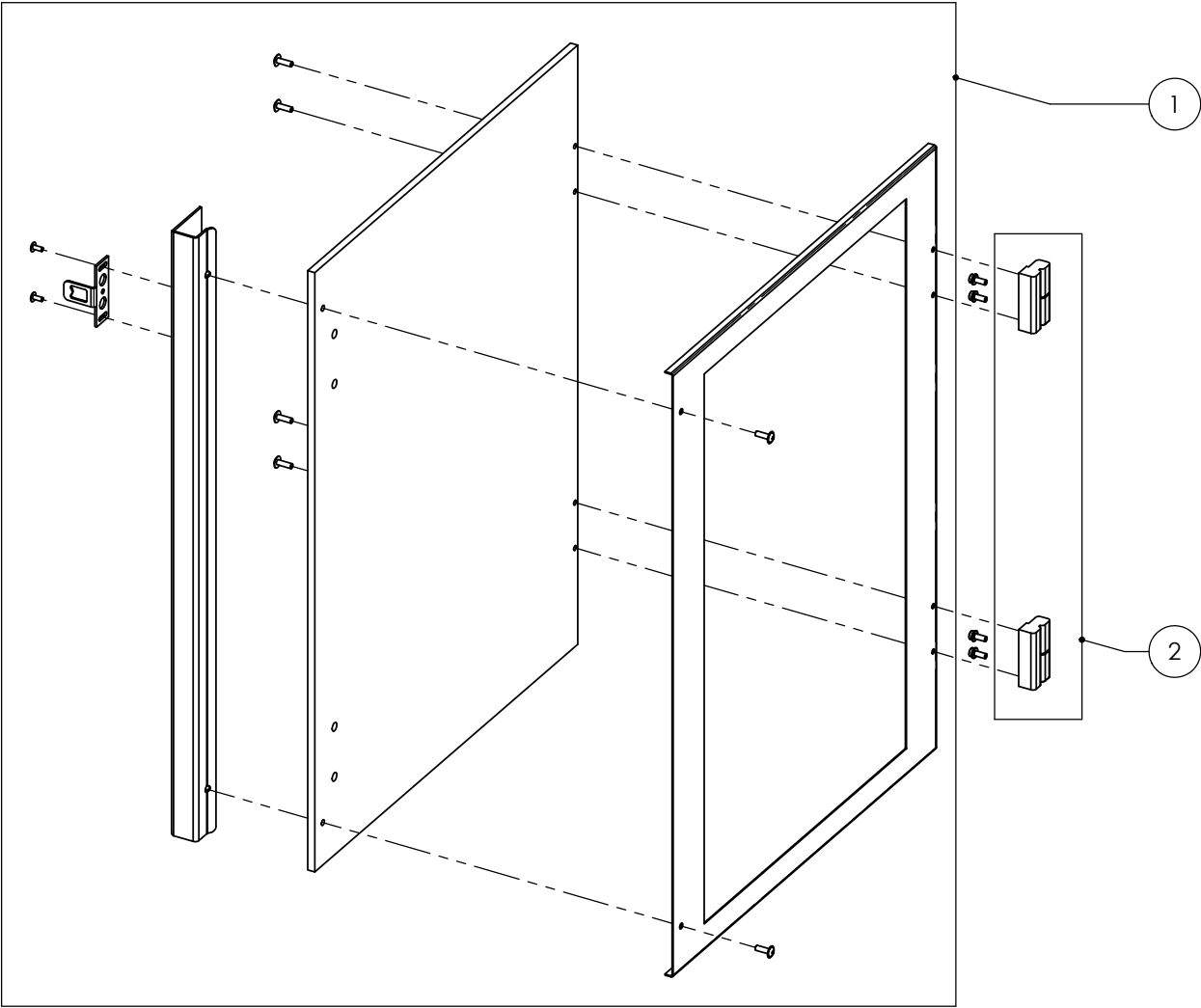
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1818226-SP	USB connector	
2	1170076-SP	Switch,On/Off,Red,16A	
3	1817655-SP	WHEEL,65x30,2 PCS	
4	1110340-SP	Wheel,swiveling,set 4 pcs	
5	1862594-SP	Foot,plastic,M10x60(set 4 pcs)	
6	A101874-SP	Door magnet	
7	A101445-SP	Door Magnet small	
8	1864618-SP	NETENTRY, PF0033/20/63	
9	1817943-SP	Cable 8, Cradlehomesensor	

7002 A Door Assembly Left



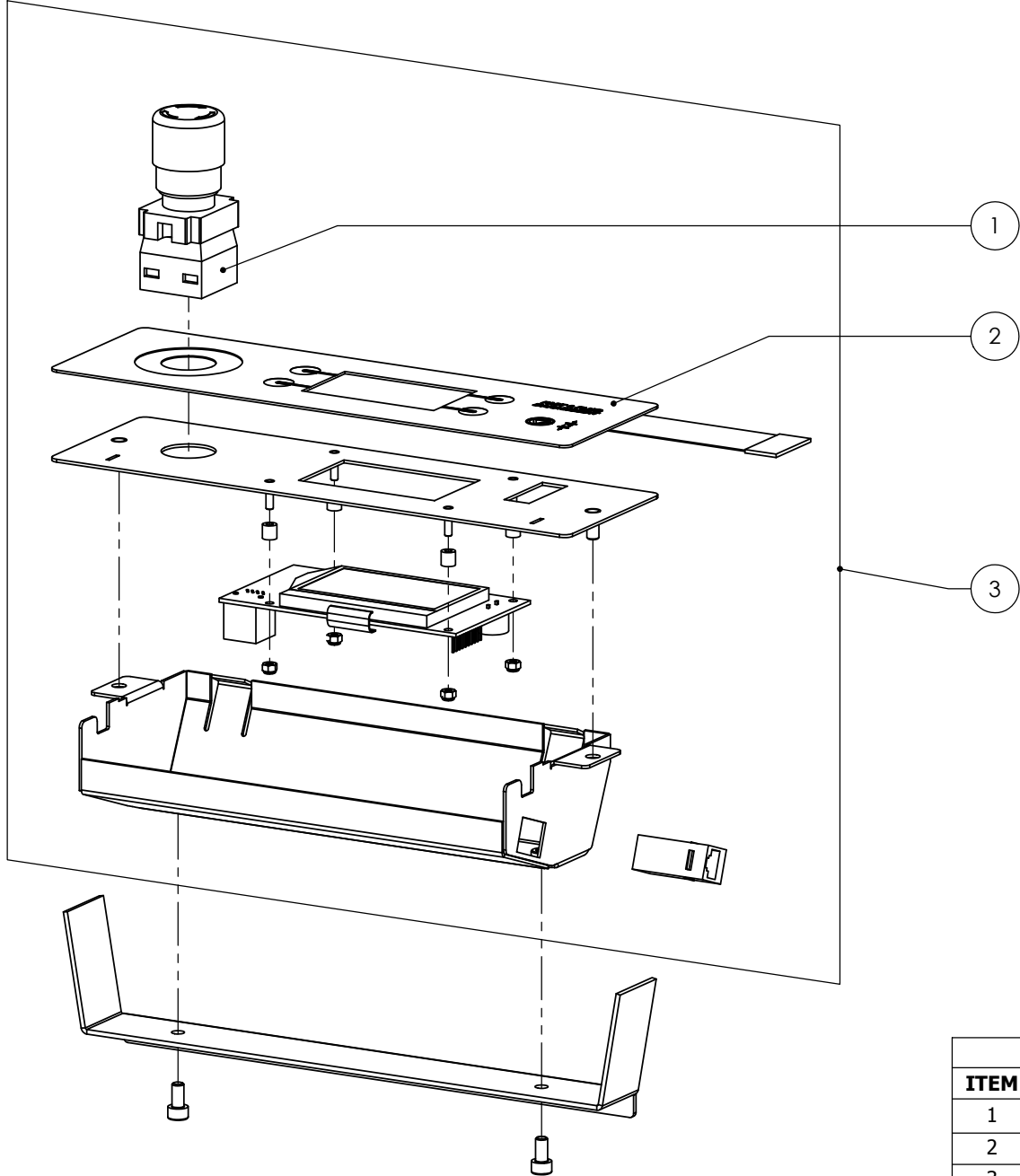
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1818411-SP	Door complete	
2	1864851-SP	Set Hinges Left side mounted	

7002 B Door Assembly Right



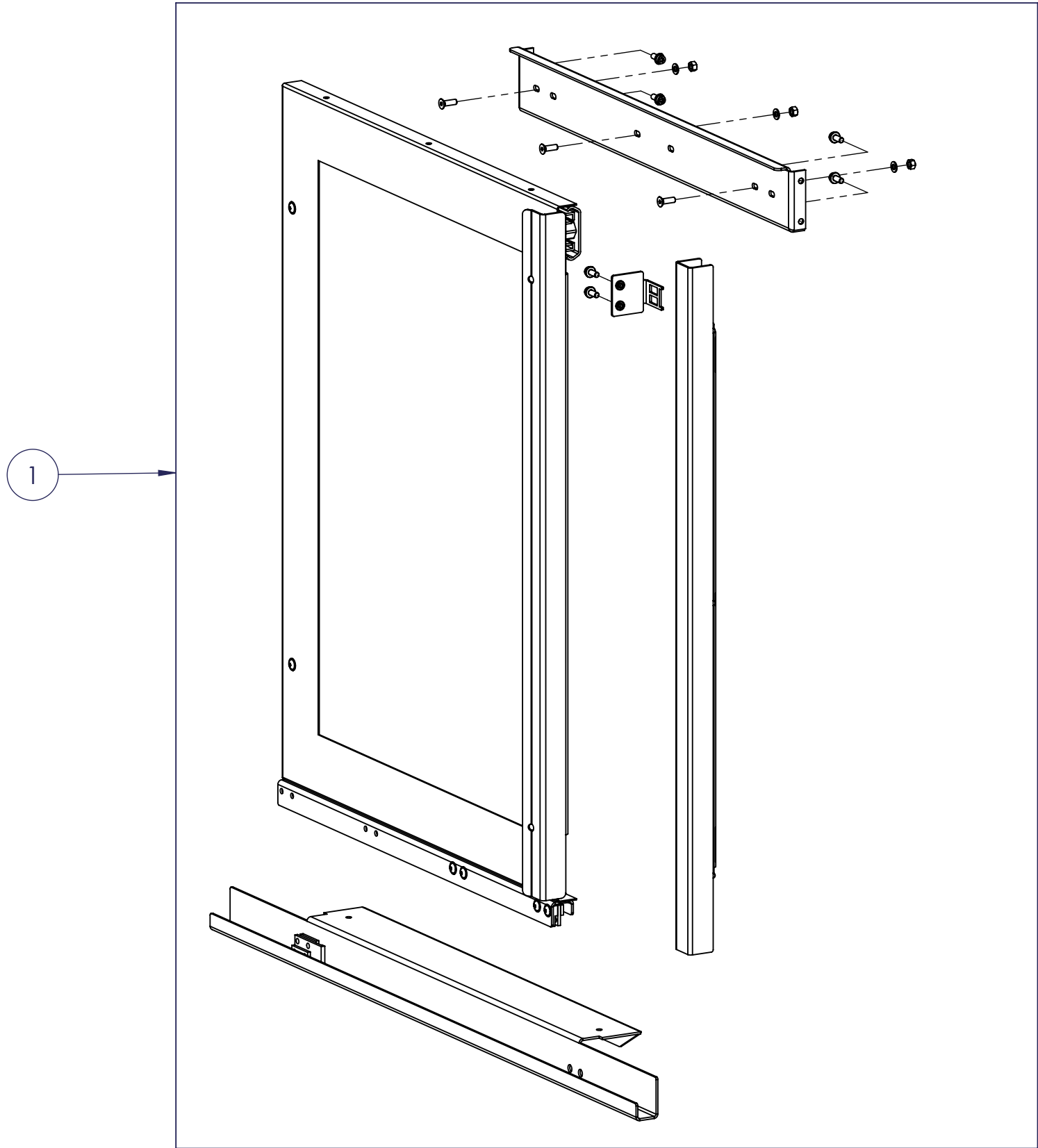
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1818411-SP	Door complete	
2	1817131-SP	Set Hinge 96 Type-B	

7003 Display Assembly



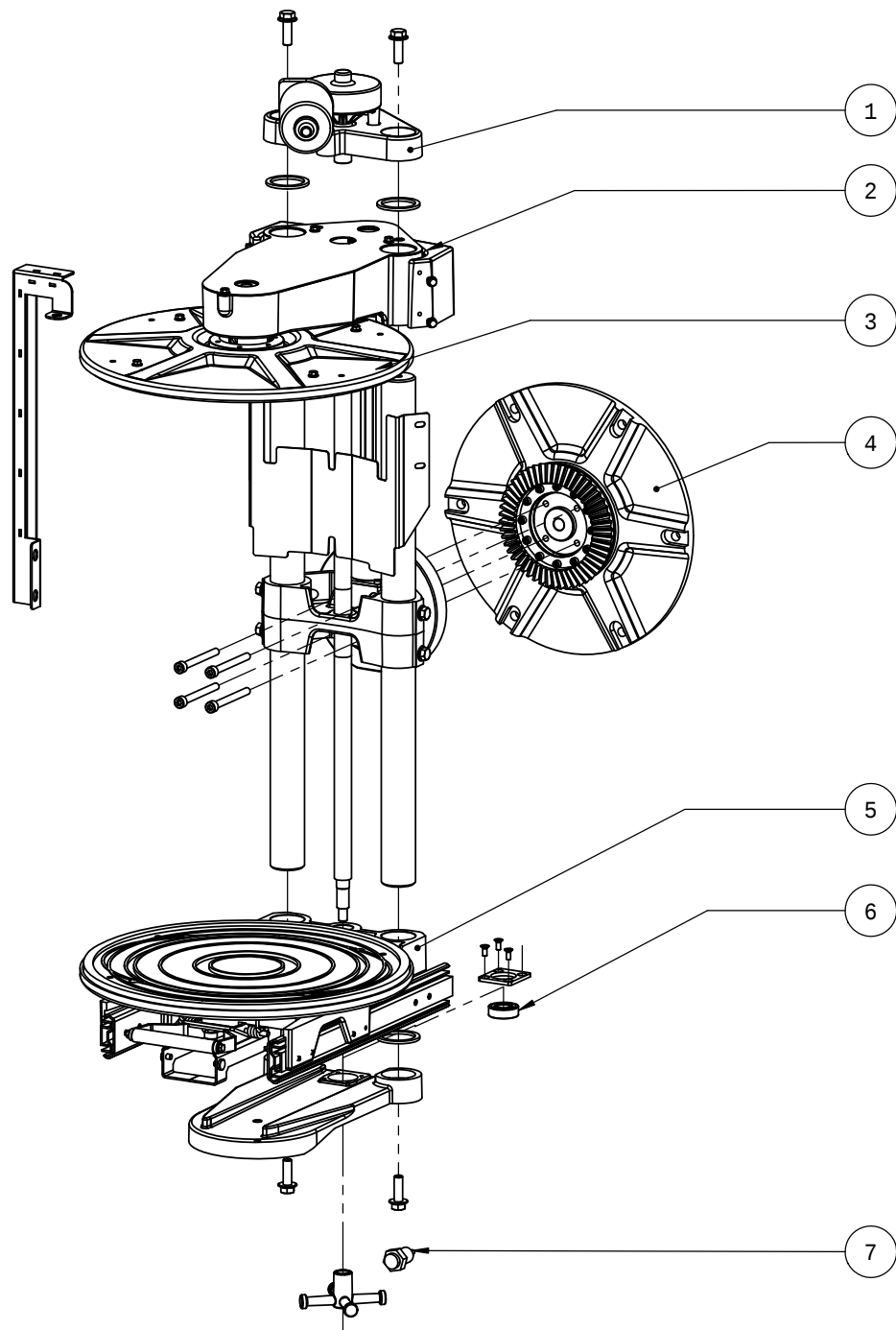
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1864937-SP	Emergency Switch Complete	
2	1818152-SP	Keyboard Foil, GA	
3	1818180-SP	Display complete	

7004 Sliding door GA480



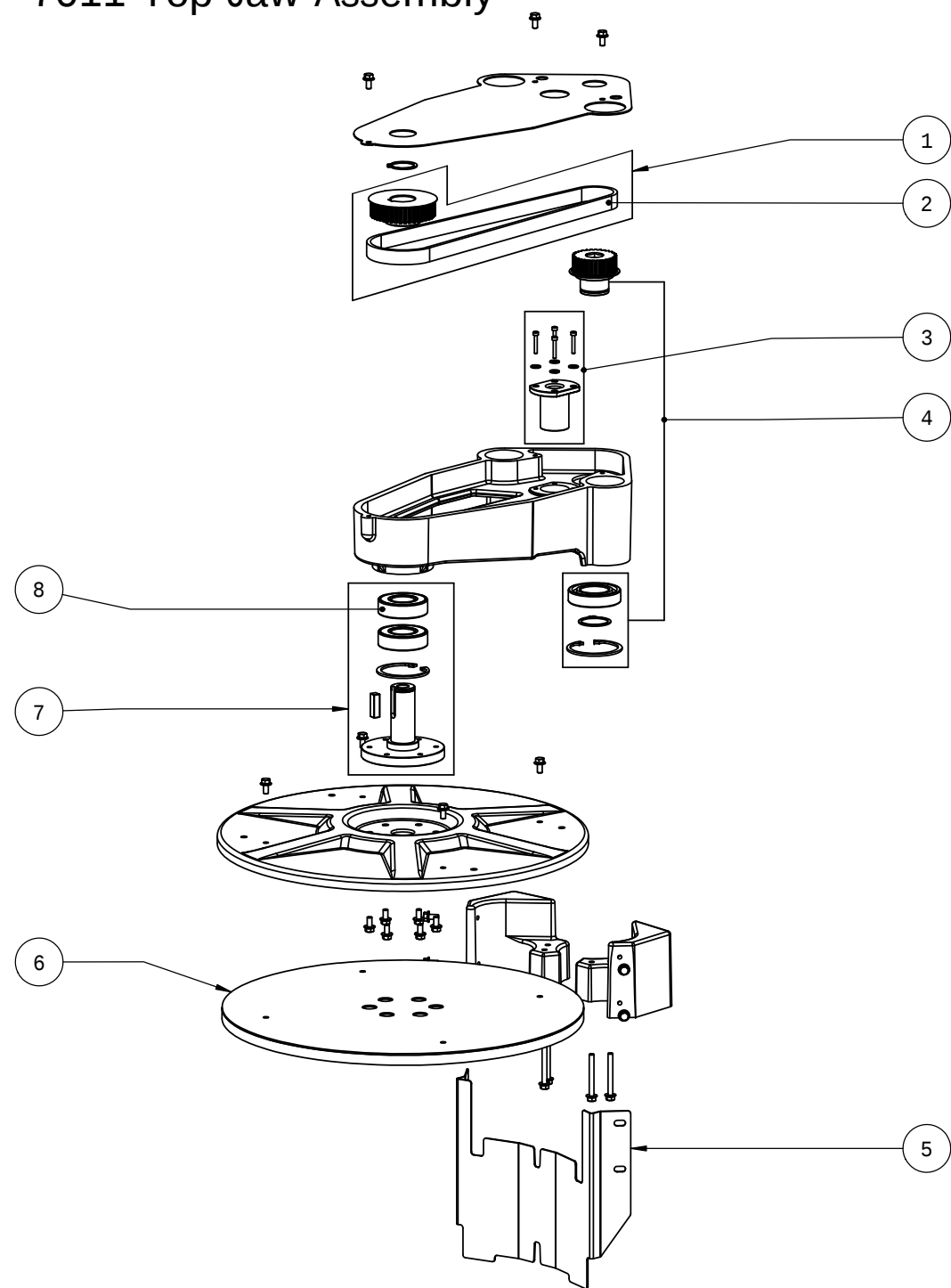
Item	Part #	Description	Spare parts/QTY.
1	1865570-SP	Sliding door	1

7010 Cradle and Spindle Housing



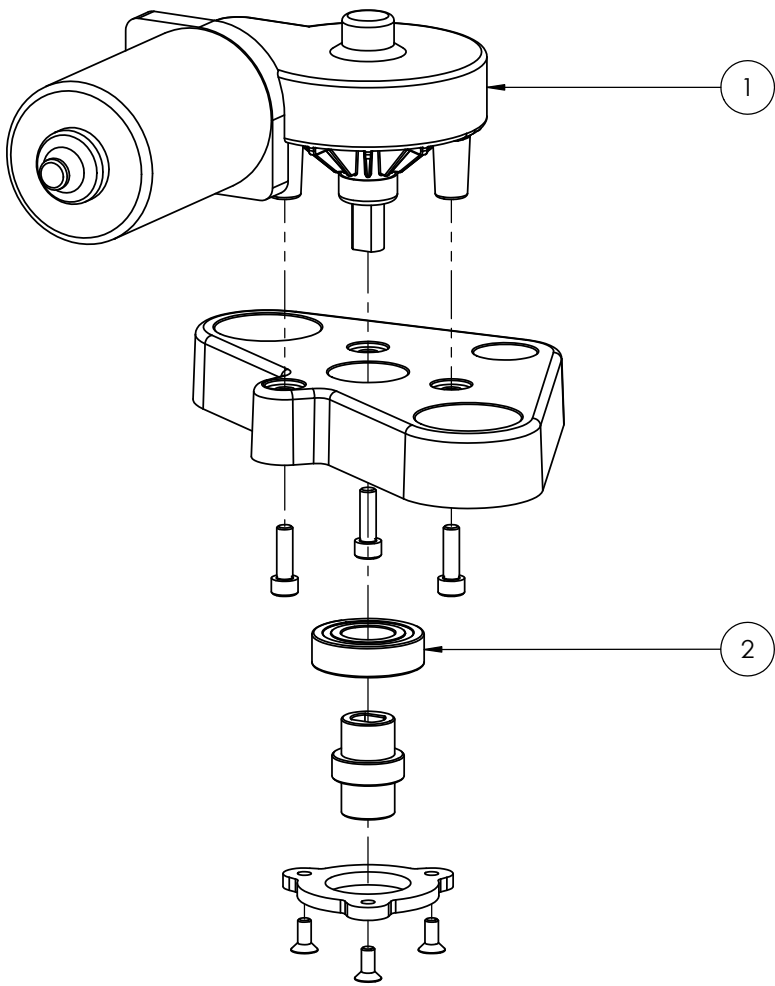
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1		Automatic clamping assembly	Page 7012
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3		GUIDE BAR ASSEMBLY	Page 7014
4		Spindle Housing Assembly	Page 7015
5		Extractable Jaw Assembly	Page 7013
6	1865228-SP	Bearing	
7	1818217-SP	Sensor clamp encoder	

7011 Top Jaw Assembly



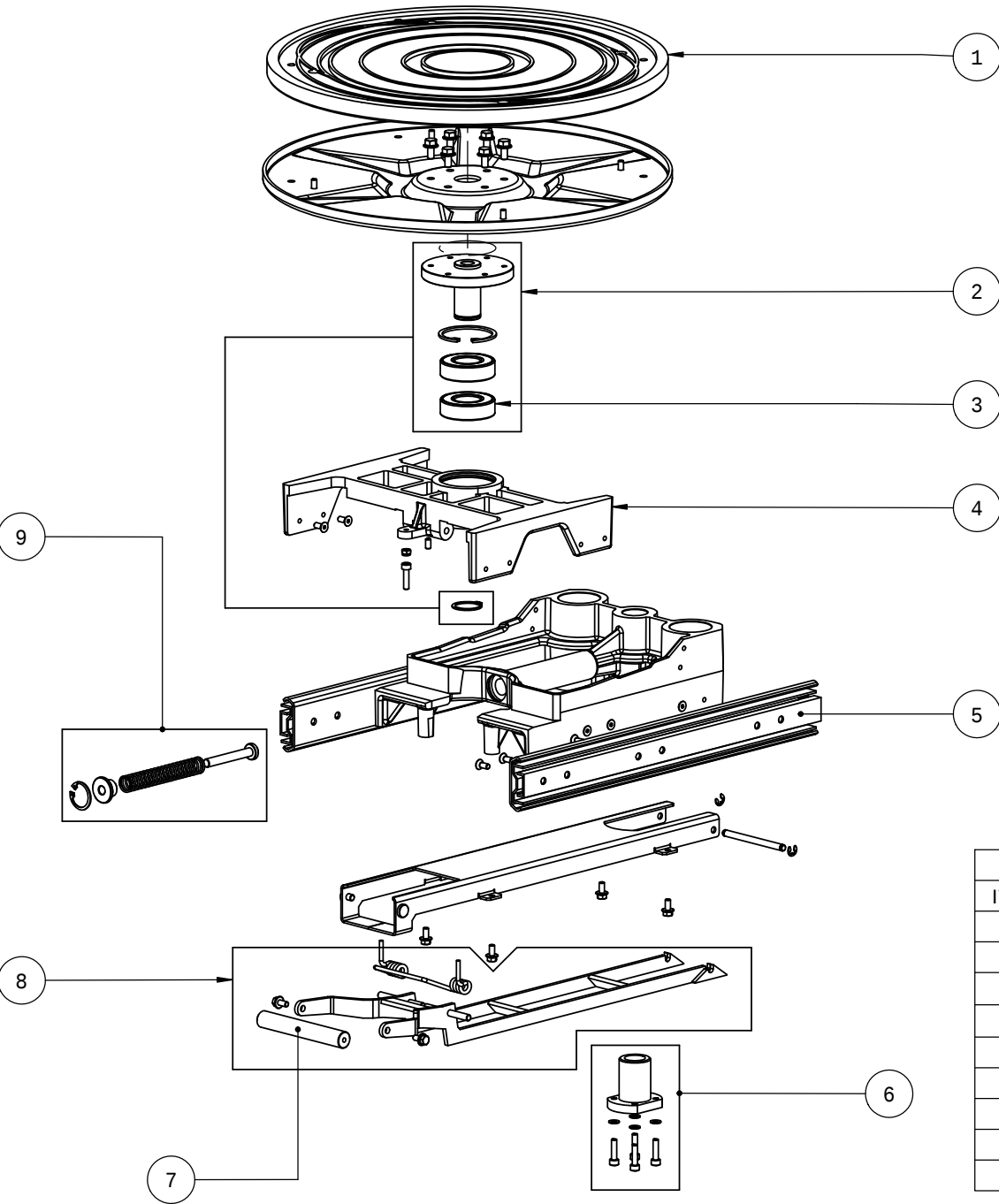
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1865023-SP	BELT WITH PULLEY,SET	
2	1865232-SP	BELT GT3 750 5MGT 15	
3	1865175-SP	LEAD SCREW NUT LH,SET	
4	1865201-SP	SPINNING DRIVING PULLEY,SET	
5	1818294-SP	SPLASH GUARD TOP	
6	1865426-SP	VULCANIZED PLATE, TOP	
7	1865204-SP	CLAMPING DISC SHAFT,SET	
8	1092015-SP	BEARING	

7012 Automatic clamping assembly



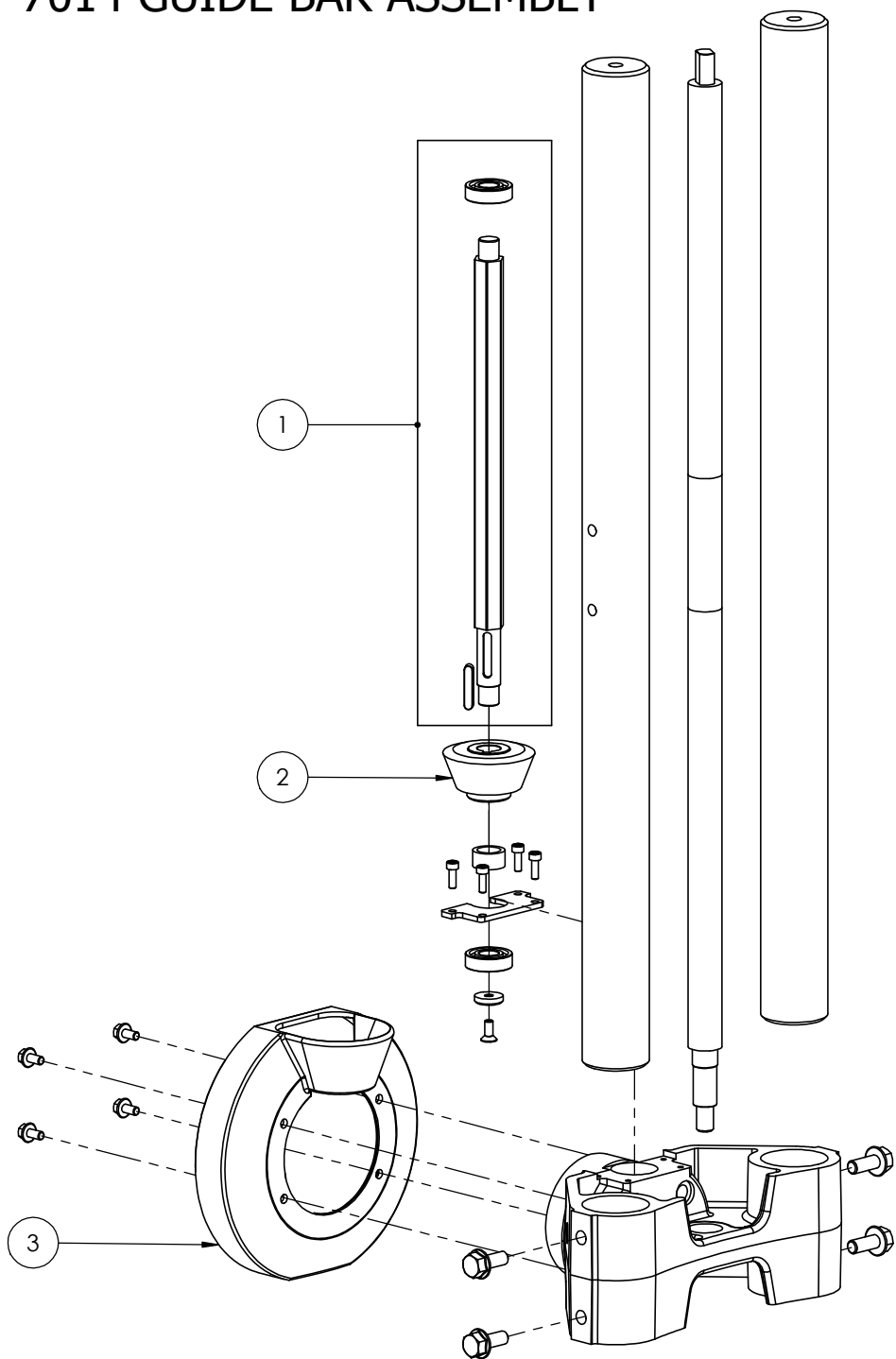
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1818223-SP	Clamp motor	
2	1092070-SP	Bearing	

7013 Extractable Jaw Assembly



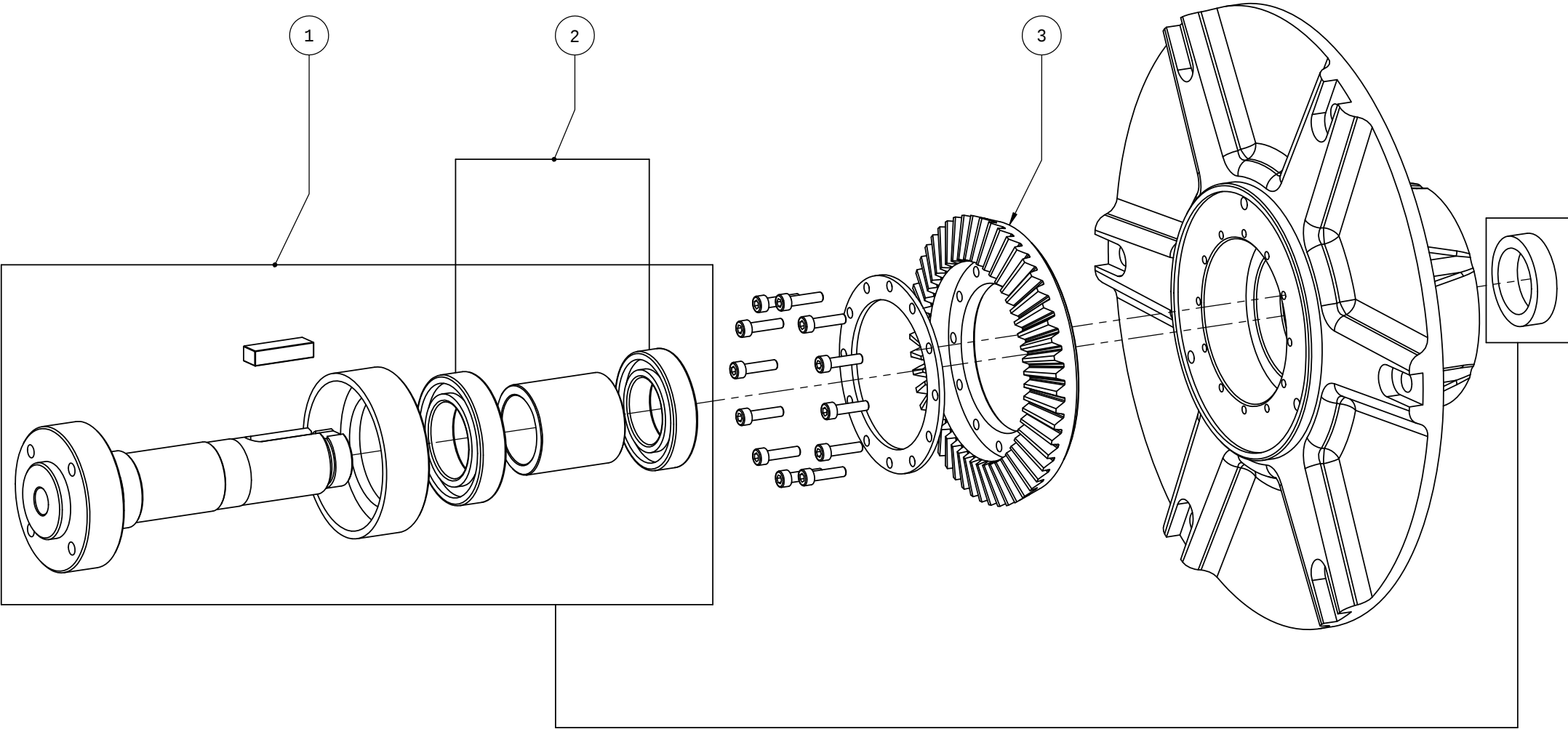
PARTS LIST				
ITEM	PART #	DESCRIPTION	REMARK	QTY
1	1865425-SP	LOWER PLATE		1
2	1818383-SP	CLAMPING DISC SHAFT,SET		1
3	1092015-SP	BEARING		2
4	1865184-SP	EXTRACTABLE BLOCK		1
5	1865231-SP	EXTRACTABLE RAIL,2 PCS		2
6	1865177-SP	LEAD SCREW NUT RH,SET		1
7	1865206-SP	EXTRACTABLE HANDLE		1
8	1865188-SP	EXTRACTABLE HANDLE, SET		1
9	1865190-SP	PLUNGER,SET		1

7014 GUIDE BAR ASSEMBLY



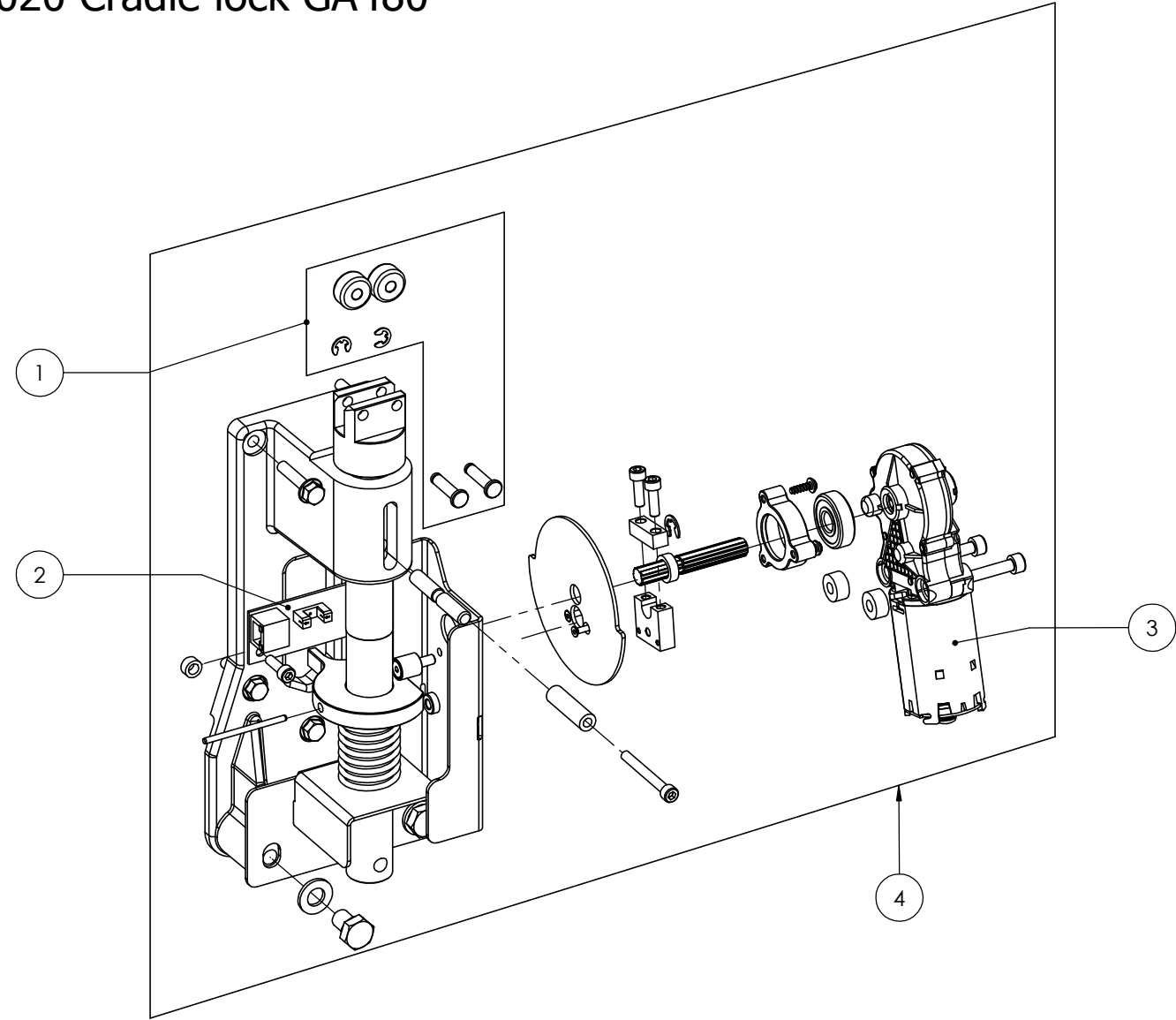
PARTS LIST				
ITEM	PART #	DESCRIPTION	REMARK	QTY
1	1818381-SP	Hex shaft set		1
2	1818382-SP	PINION GEAR		1
3	1865182-SP	Gear cover		1

7015 Spindle Housing Assembly



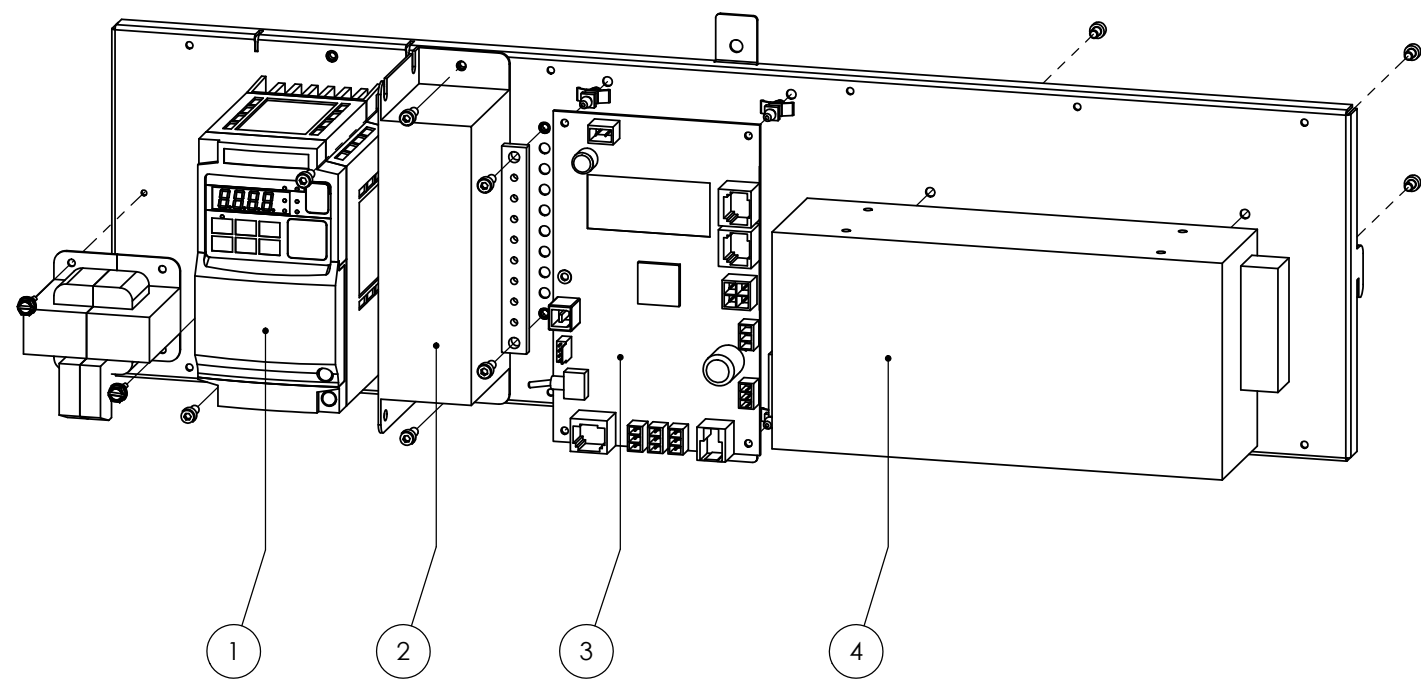
PARTS LIST				
ITEM	PART #	DESCRIPTION	REMARK	QTY
1	1818364-SP	MAIN SPINDLE,SET		1
2	1818378-SP	BEARING SET		1
3	1818427-SP	BEVELGEAR		1

7020 Cradle lock GA480



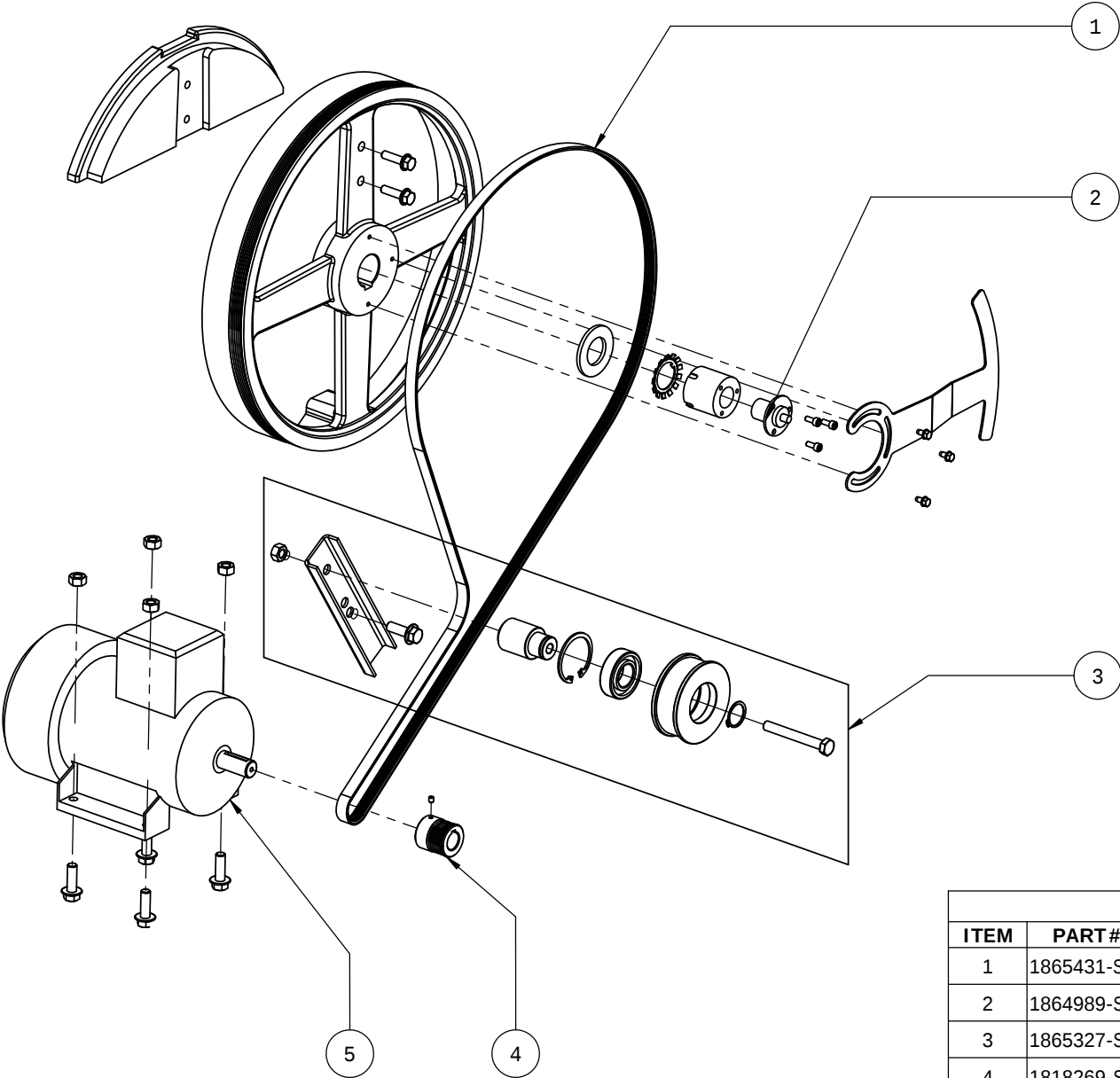
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1865218-SP	LOCK ROLLER,SET,2 PCS	
2	1818018-SP	PCB LOCK	
3	1818252-SP	LOCK MOTOR	
4	1865583-SP	Cradle lock assembly	

7030 Electronic Plate Assembly



PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1864913-SP	INVERTER	
2	1865400-SP	FILTER	
3	1818155-SP	PCB,logic board V3.1	
4	1818255-SP	Powersupply	

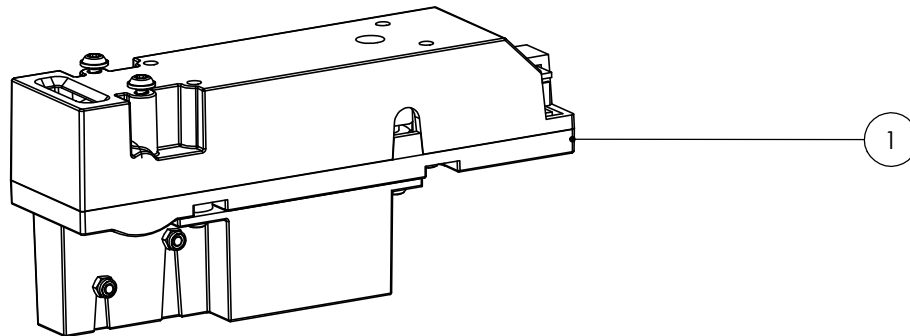
7040 Cradle pulley assembly



PARTS LIST				
ITEM	PART #	DESCRIPITON	REMARK	QTY
1	1865431-SP	BELT		1
2	1864989-SP	SLIPRING		1
3	1865327-SP	BELT TENTIONER ASSEMBLY,SET		1
4	1818269-SP	MOTOR PULLEY,Ø36		1
5	1060213-SP	MOTOR		1

7050-A Door lock

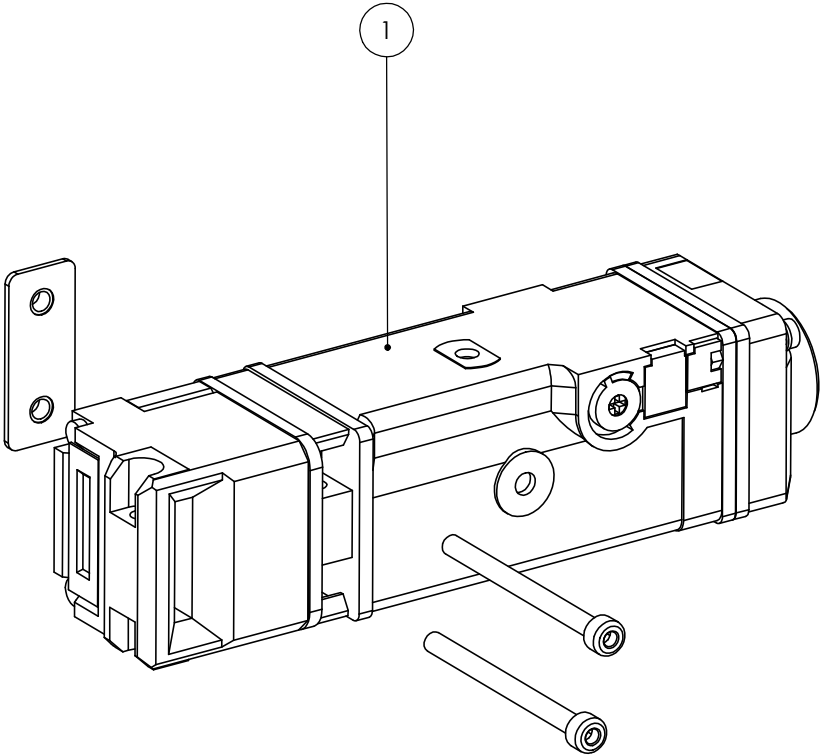
Up to 01/04/2016, only for codes 99480



PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1817406-SP	DOORLOCK	

7050-B Door lock

From 01/04/2016



PARTS LIST				
ITEM	PART #	DESCRIPTION	REMARK	QTY.
1	1865550-SP	Doorlock		1