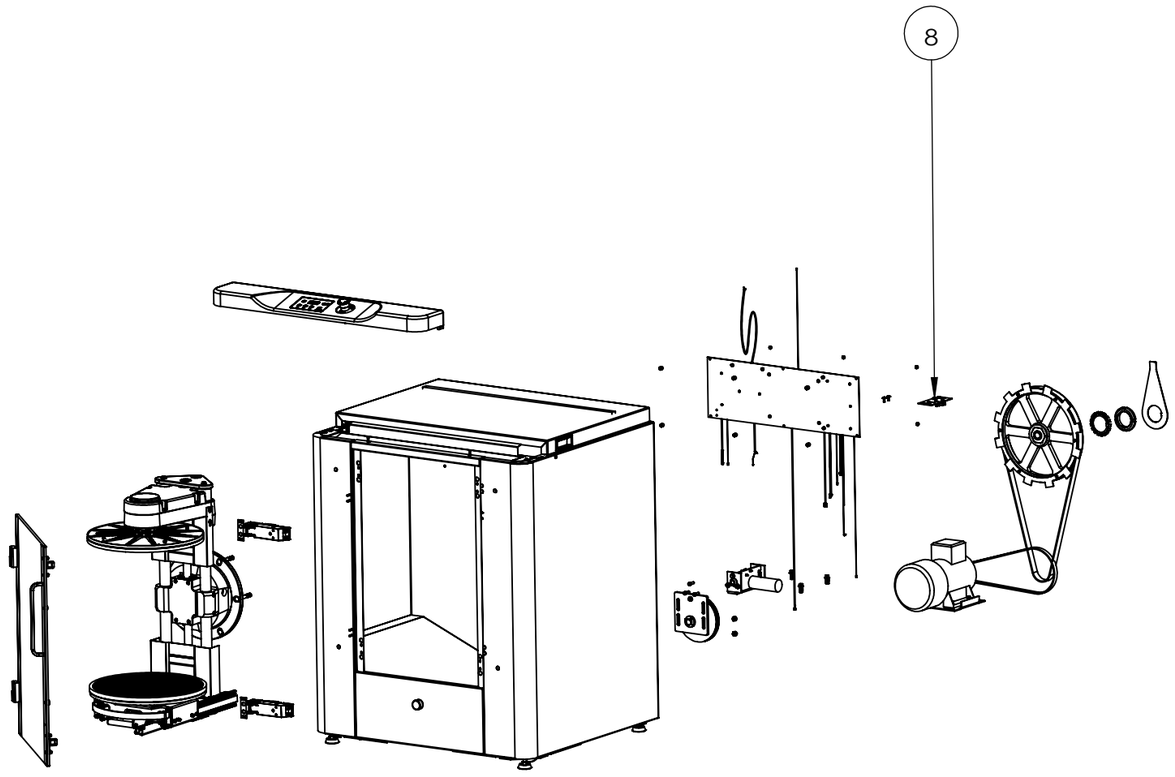
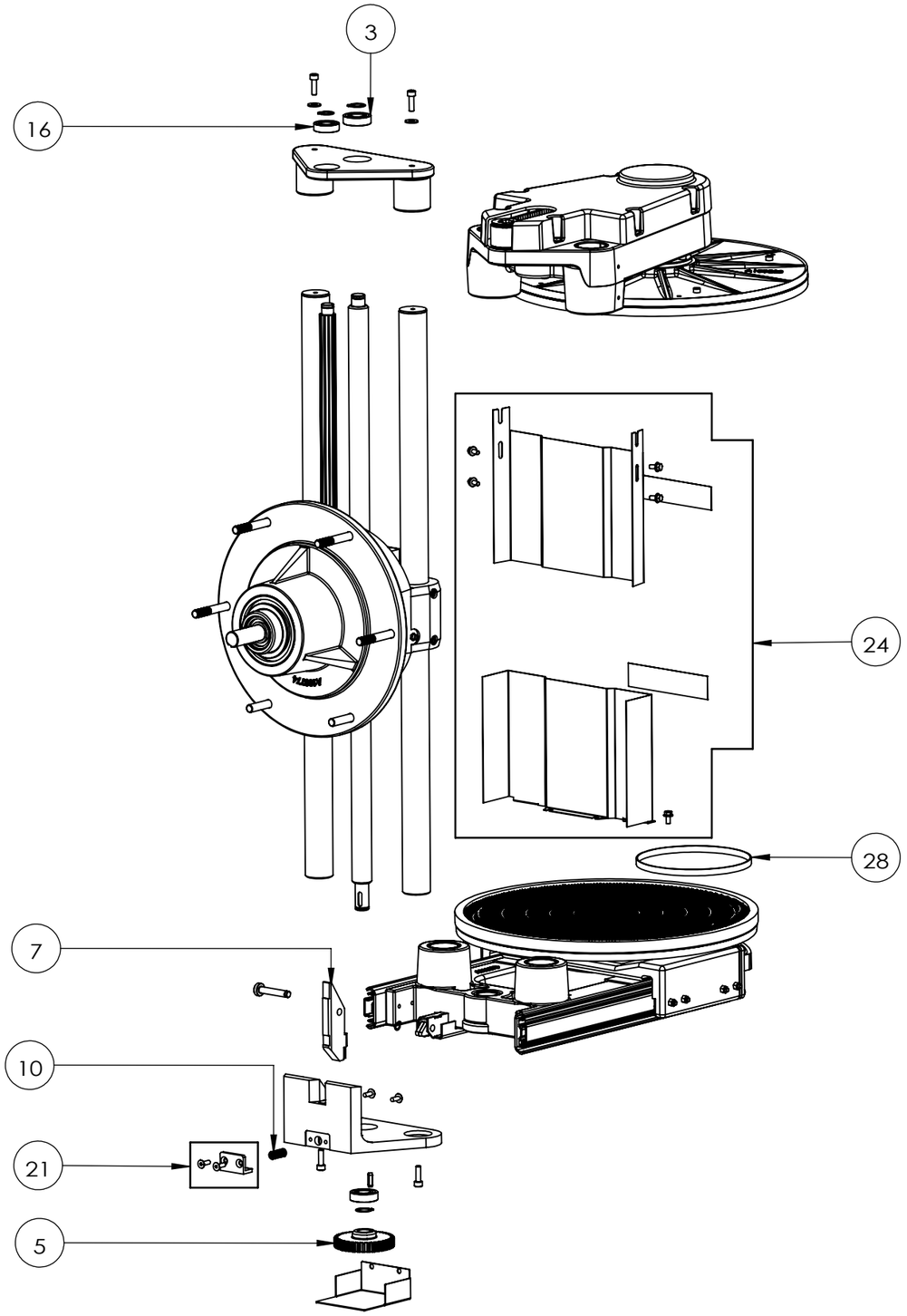
A102032 GA450 ASSEMBLY

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
8	1068417-SP	SENSOR BOARD	1

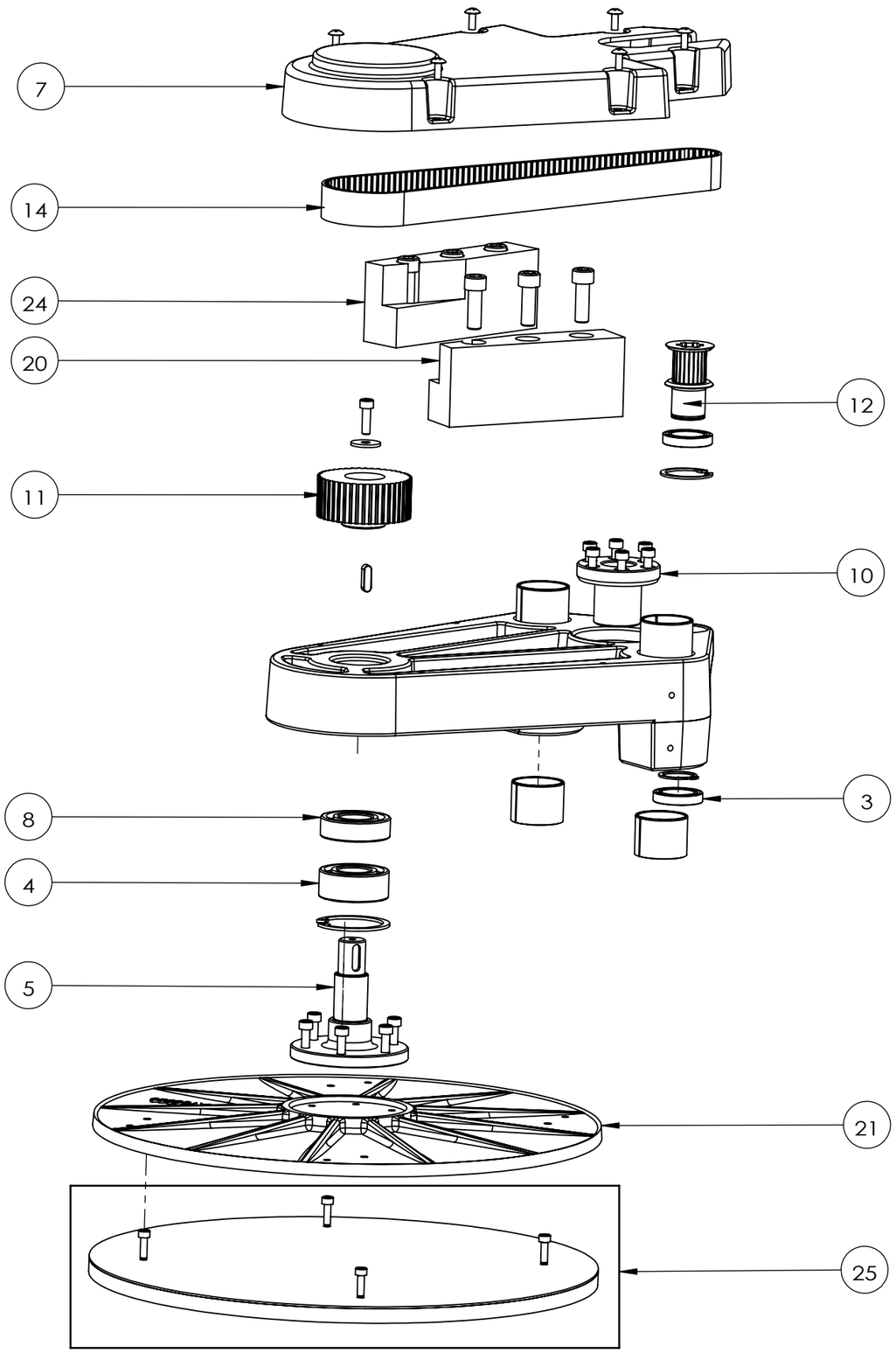


A102033 COMPLETE INNER ROTATING FRAME



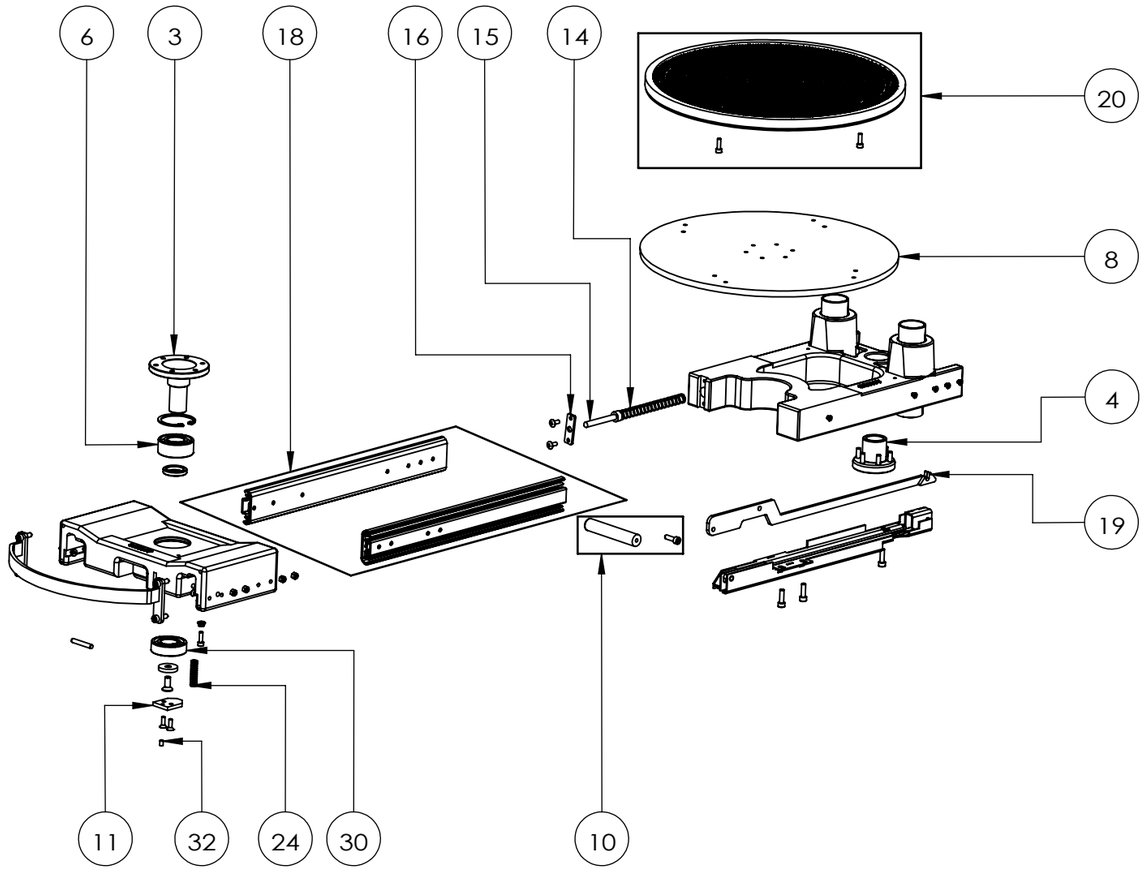
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
3	S100091-SP	BEARING -17 X 35 X 10	1
5	A100885-SP	LOCKING LEVER SPRING	1
7	A100874-SP	LOCKING SCREW LEVER	1
10	A100886-SP	SWITCH GEAR Z 36	1
16	S100088-SP	BEARING -15 X 32 X 9	1
21	1817160-SP	TOTAL SPRING PLATE LOCKING SYSTEM	1
24	A100830-SP	PAINT SHIELD SET	1
28	A102029-SP	ELASTIC BAND	10

A102007 UPPER ARM SUBASSEMBLY



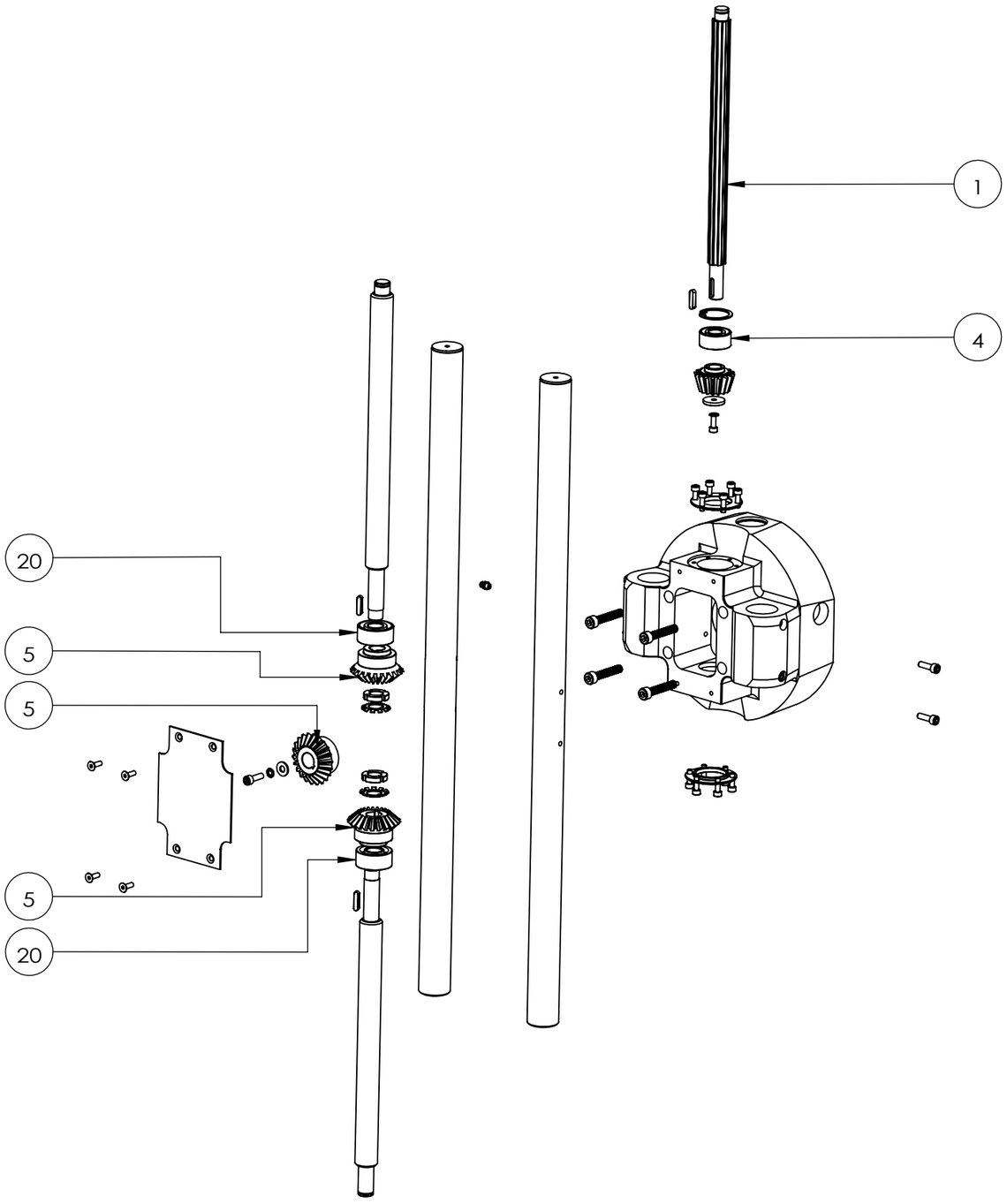
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
3	S100089-SP	BEARING 25 X 37 X 7	1
4	S100090-SP	BEARING 25 X 52 X 20.6	1
5	A100772-SP	UPPER PLATE, SHAFT	1
7	A100793-SP	UPPER ARM COVER	1
8	S100087-SP	BEARING -25 X 52 X 15	1
10	A100783-SP	NUT, FLANGED	1
11	A100773-SP	DRIVEN PULLEY Z44	1
12	A100784-SP	DRIVING PULLEY	1
14	A100801-SP	BELT,HTD755-5M-25	1
20	A101459-SP	BALANCE BLOCK, LEFT	1
21	A100880-SP	LOWER PLATE	1
24	A101696-SP	BALANCE BLOCK, RIGHT	1
25	1864858-SP	UPPER CAN PLATE	1

A102034 LOWER ARM SUBASSEMBLY



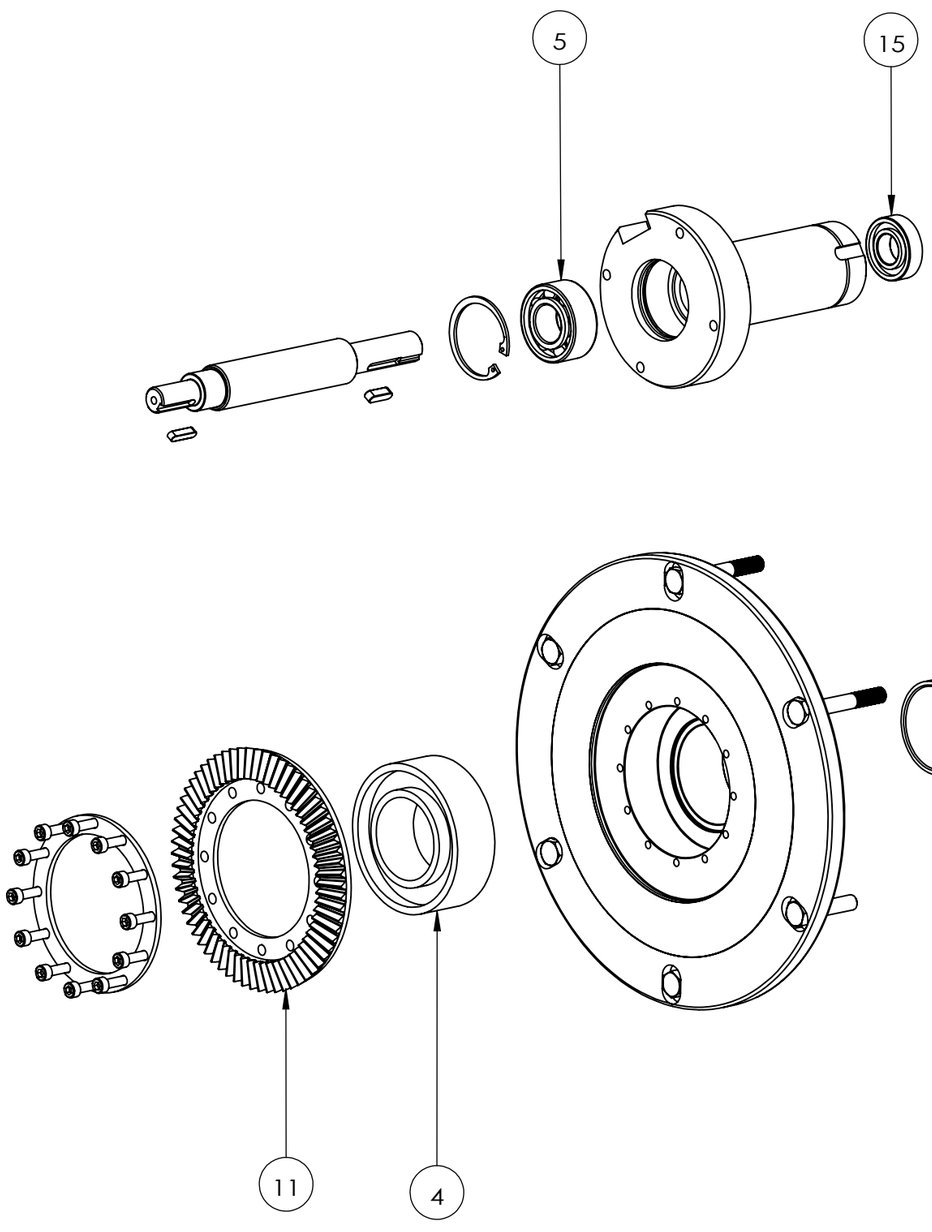
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
3	A100883-SP	HUB, SHAFT, LOWER PLATE	1
4	A100783-SP	NUT, FLANGED	1
6	S100090-SP	BEARING-25 X 52 X 20.6	1
8	A100880-SP	LOWER PLATE	1
10	1864856-SP	LEVER HANDLE	1
11	A100915-SP	PLATE	1
14	A101014-SP	COMPRESSION SPRING	1
15	A101015-SP	PUSH ROD	1
16	A101007-SP	SPRING COVER	1
18	1864855-SP	SET ACCURIDE SLIDES	1
19	A100905-SP	EXTRACTABLE TRAY UNLOCKING LEVER	1
20	1864857-SP	BOTTOM CAN PLATE	1
24	A101439-SP	LOCKING LEVER SPRING	1
30	S100087-SP	BEARING -25 X 52 X 15	1
32	35044-SP	SETSCREW, SKT CUP PT, M5 X 10mm	1

A102012 CENTRAL HOUSING SUBASSEMBLY



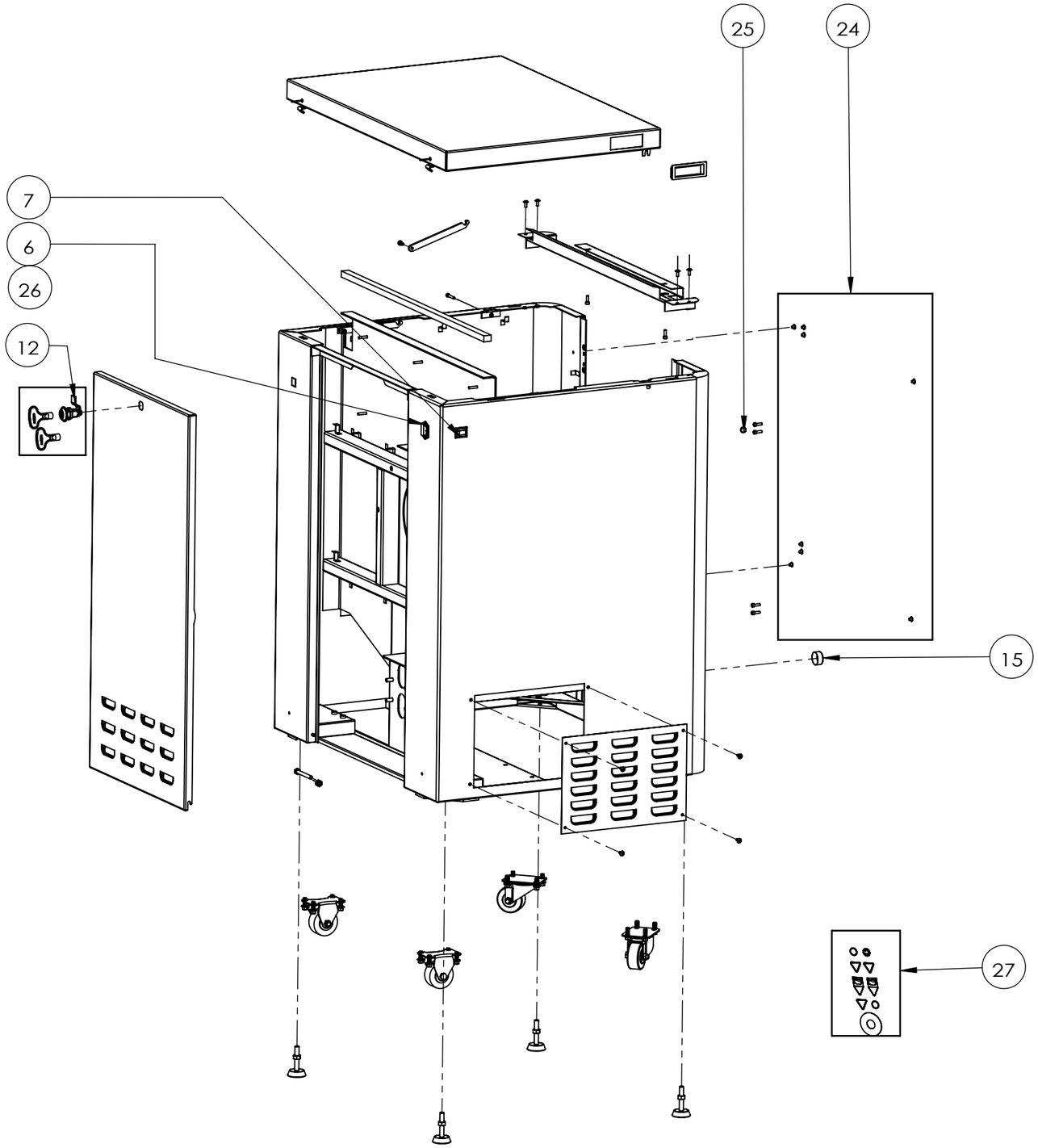
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	A100771-SP	SPLINED SHAFT	1
4	S100094-SP	BEARING - 15 X 35 X 15.9	1
5	A100787-SP	BEVEL GEAR Z 22	1
20	S100095-SP	BEARING- 17 X 40 X 17.5	1

A102035 CENTRAL SHAFT SUBASSEMBLY



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
4	S100092-SP	BEARING- 55 X 100 X 33.3	1
5	S100090-SP	BEARING -25 X 52 X 20.6	1
7	S100093-SP	BEARING-55 X 90 X 18	1
11	A100917-SP	BEVEL GEAR Z 64	1
15	S100158-SP	BEARING-20 X 42 X 12	1

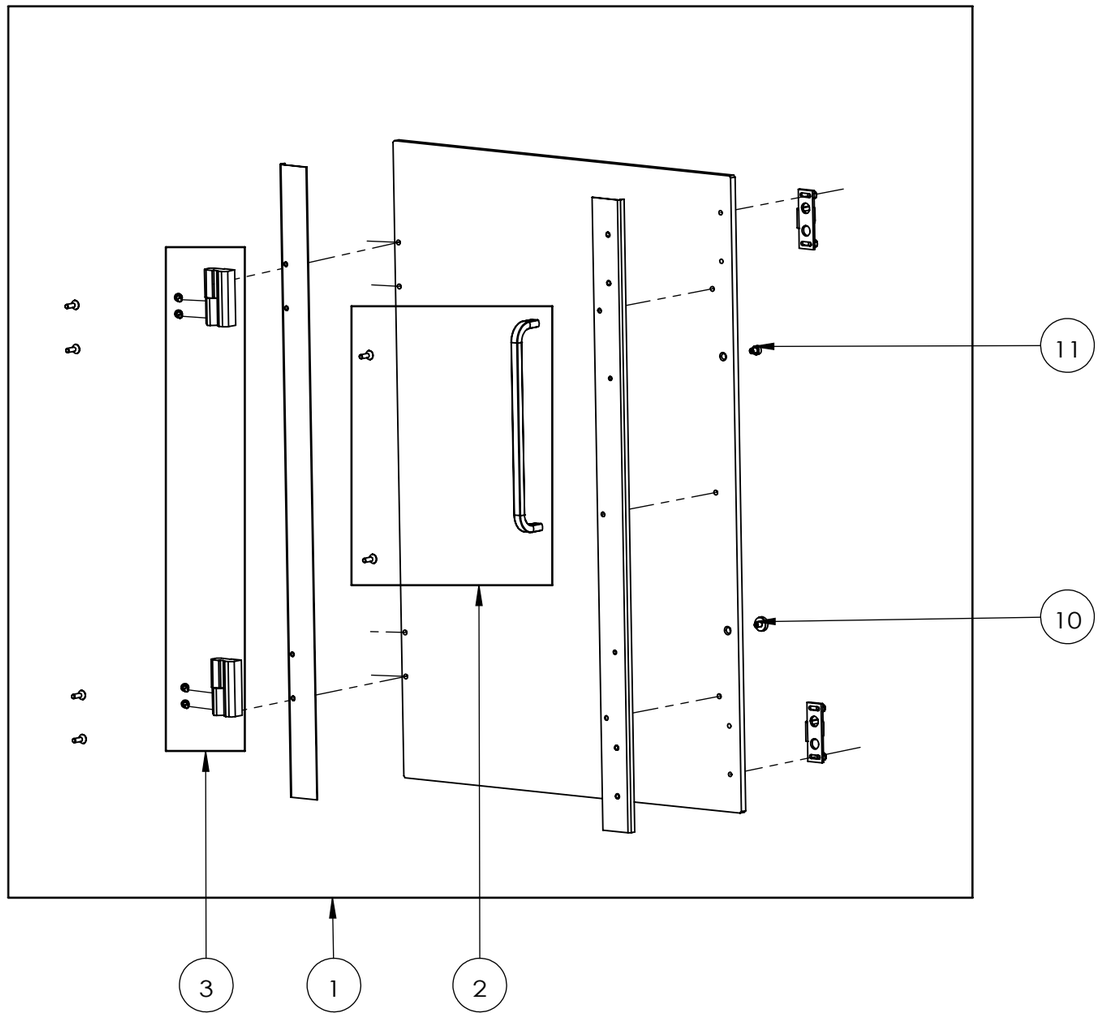
A102037 OUTER FRAME SUBASSEMBLY



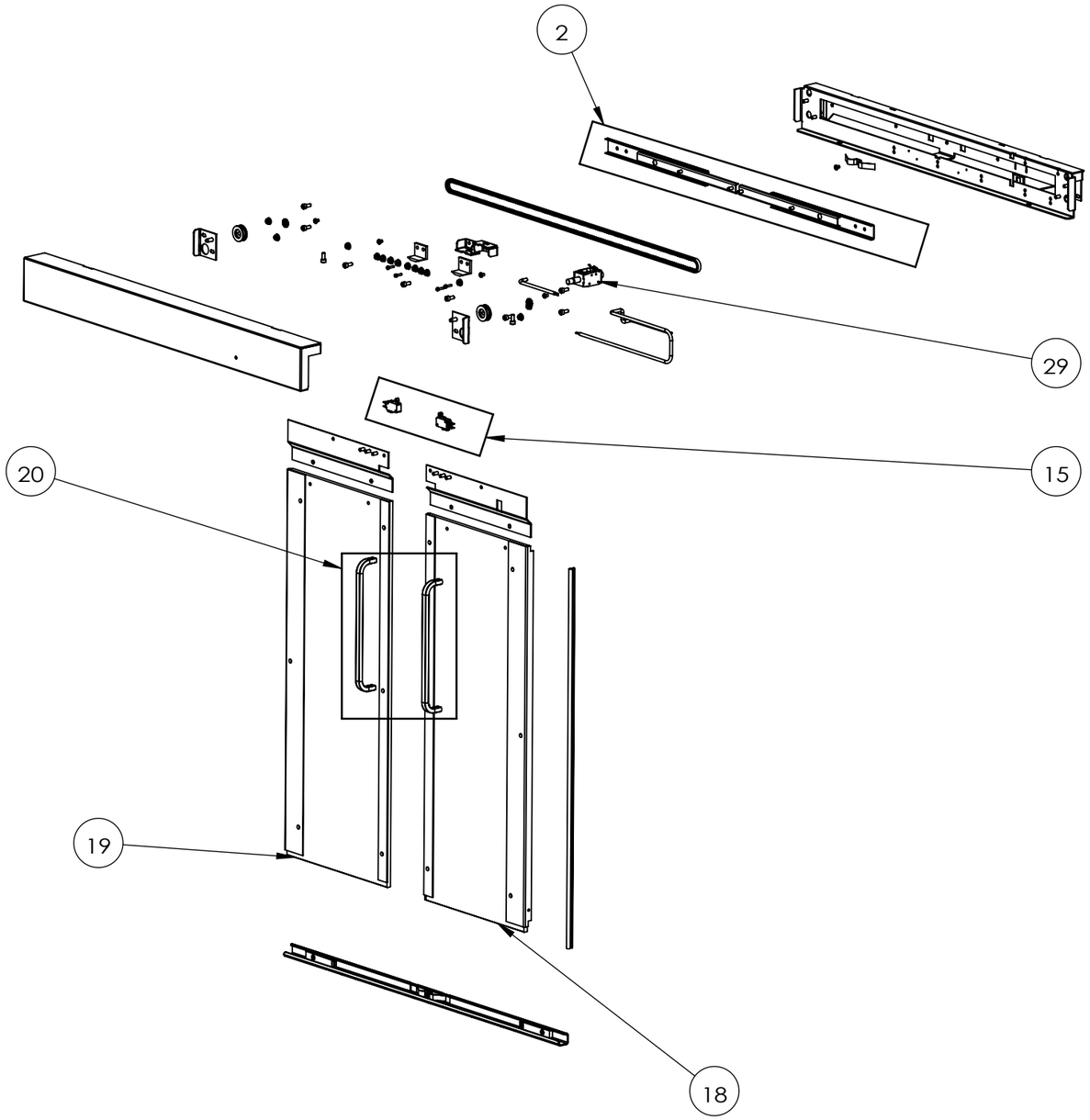
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
6	A101857-SP	POWER CONNECTOR	1
7	A101215-SP	ON-OFF SWITCH	1
12	A101501-SP	TRIANGLE KEY LOCK INCL.2 KEYS	1
15	A101517-SP	PLASTIC LIP	1
24	A101755-SP	PLUG	10
25	A101882-SP	PLUG	2
26	1602782-SP	FUSE T10A	1
27	A101960-SP	STICKER SET	1

A101999 DOOR SUBASSEMBLY

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	1864850-SP	DOOR ASSEMBLY	1
2	1864852-SP	DOOR HANDLE INCL SCREWS	1
3	1864851-SP	SET HINGES LEFT SIDE MOUNTED	1
10	A102161-SP	DOOR MAGNET	1
11	A102162-SP	DOOR MAGNET SMALL	1

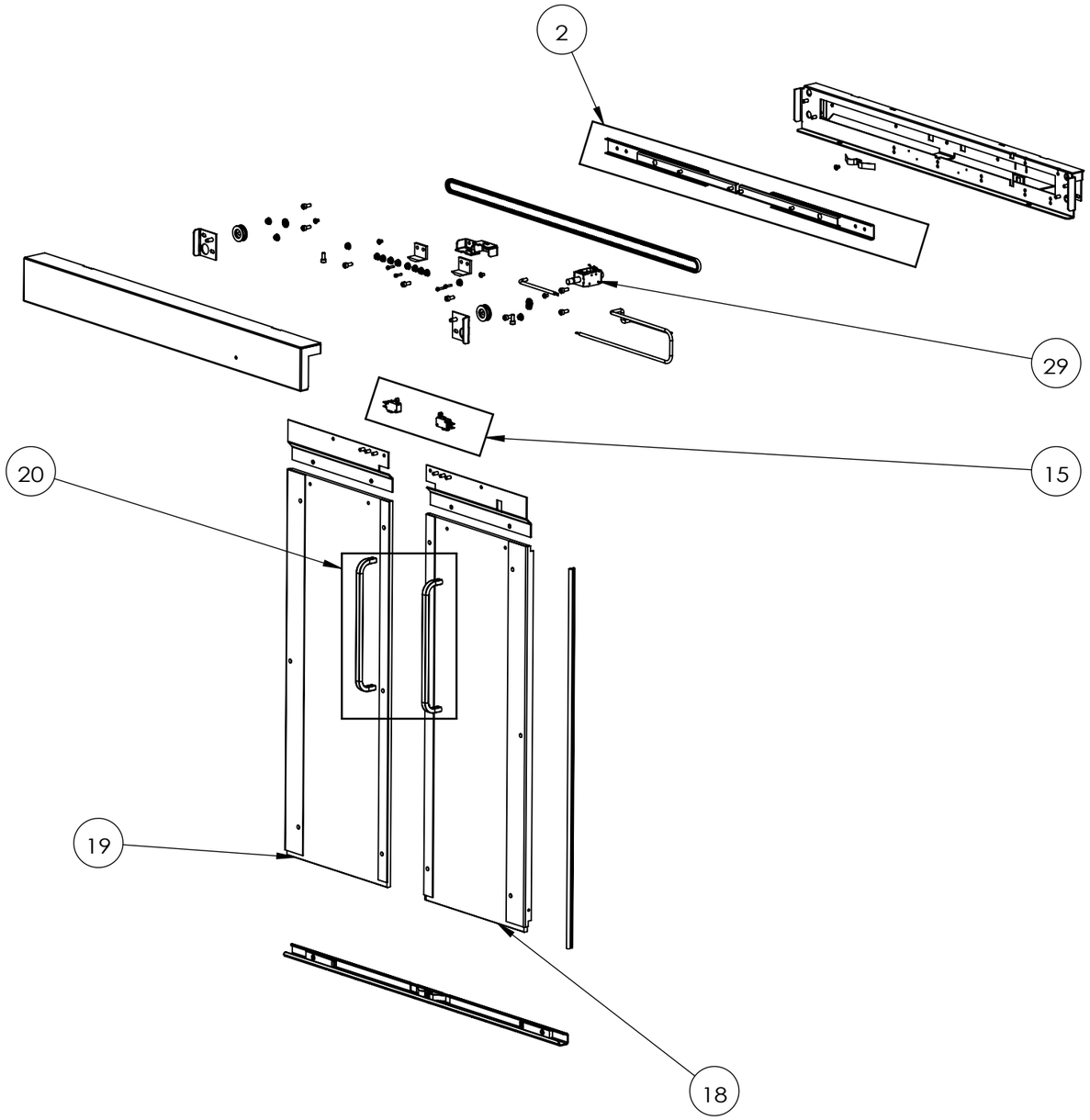


A102088 SLIDE DOOR ASSEMBLY



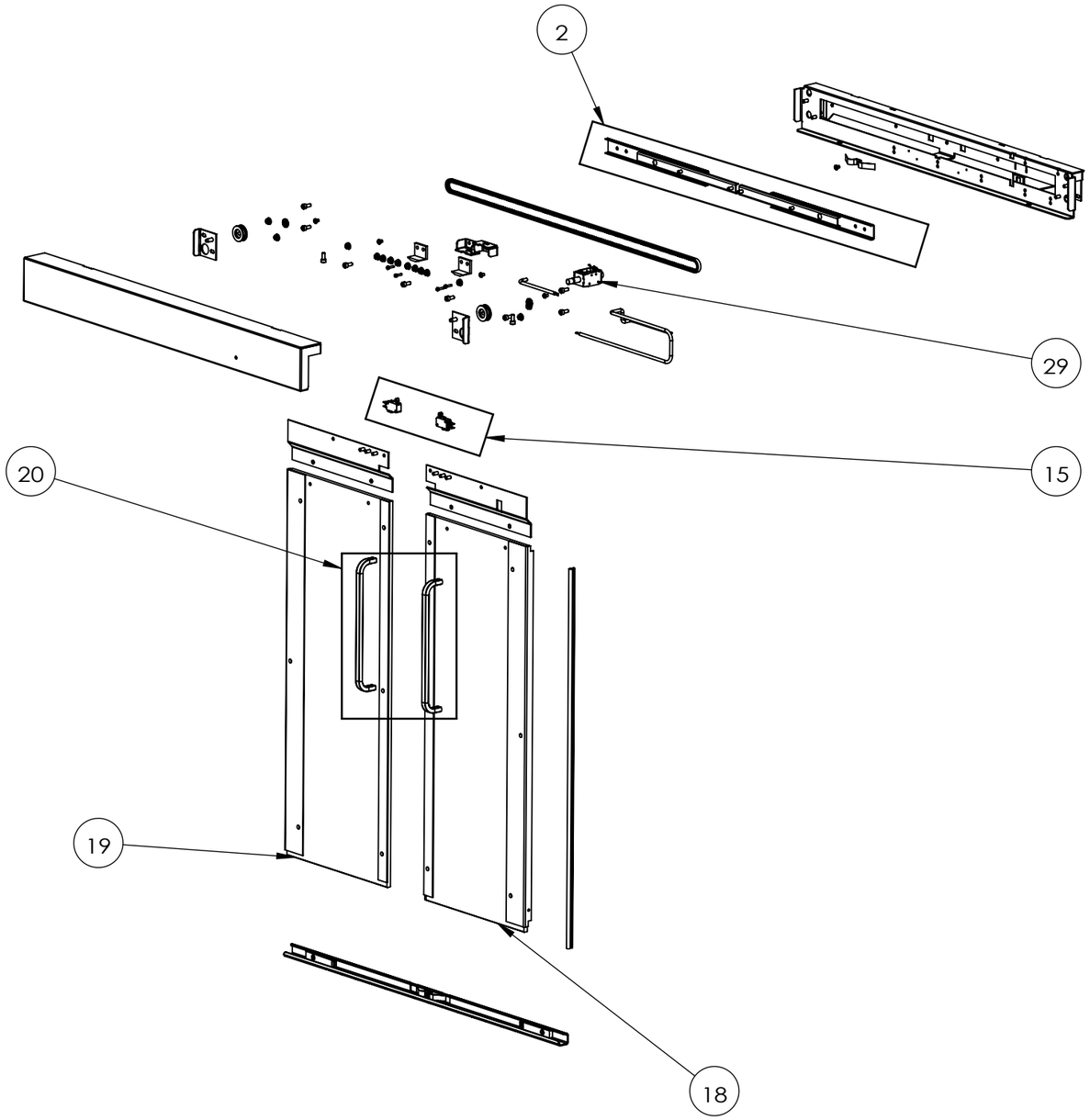
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
2	A102039-SP	SLIDER, DOOR	2
15	1862616-SP	SWITCH	2
18	A102044-SP	DOOR, RIGHT	1
19	A102045-SP	DOOR, LEFT	1
20	A101153-SP	HANDLE BASE, DOOR	2
29	1860672-SP	SOLENOID, DOORLOCK	1

A102088 SLIDE DOOR ASSEMBLY



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
2	A102039-SP	SLIDER, DOOR	2
15	1862616-SP	SWITCH	2
18	A102044-SP	DOOR, RIGHT	1
19	A102045-SP	DOOR, LEFT	1
20	A101153-SP	HANDLE BASE, DOOR	2
29	1860672-SP	SOLENOID, DOORLOCK	1

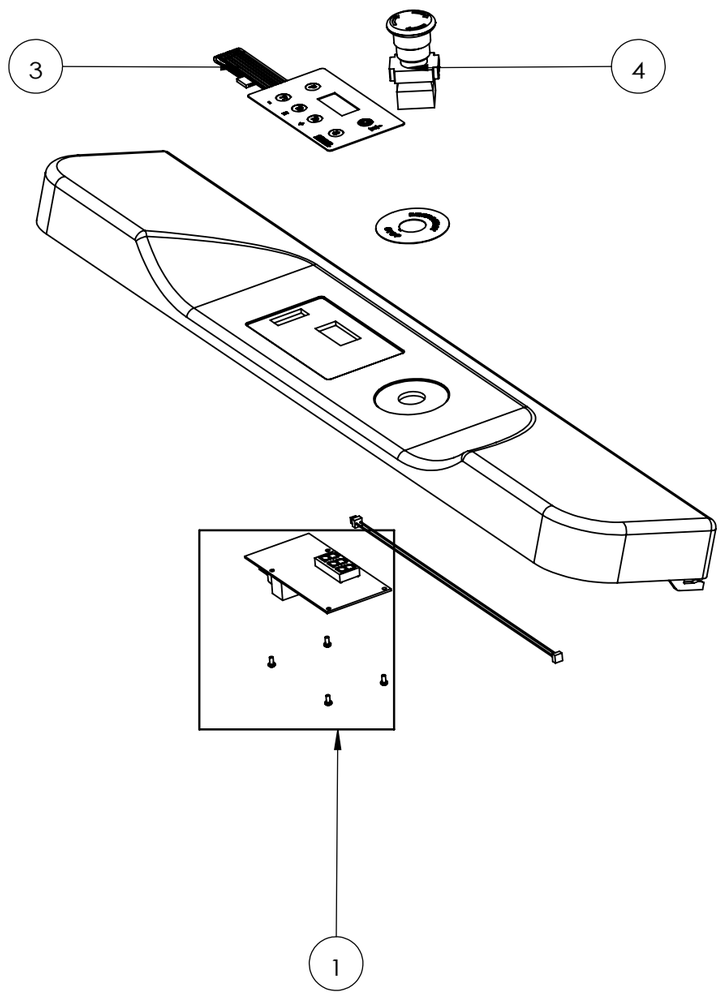
A102088 SLIDE DOOR ASSEMBLY



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
2	A102039-SP	SLIDER, DOOR	2
15	1862616-SP	SWITCH	2
18	A102044-SP	DOOR, RIGHT	1
19	A102045-SP	DOOR, LEFT	1
20	A101153-SP	HANDLE BASE, DOOR	2
29	1860672-SP	SOLENOID, DOORLOCK	1

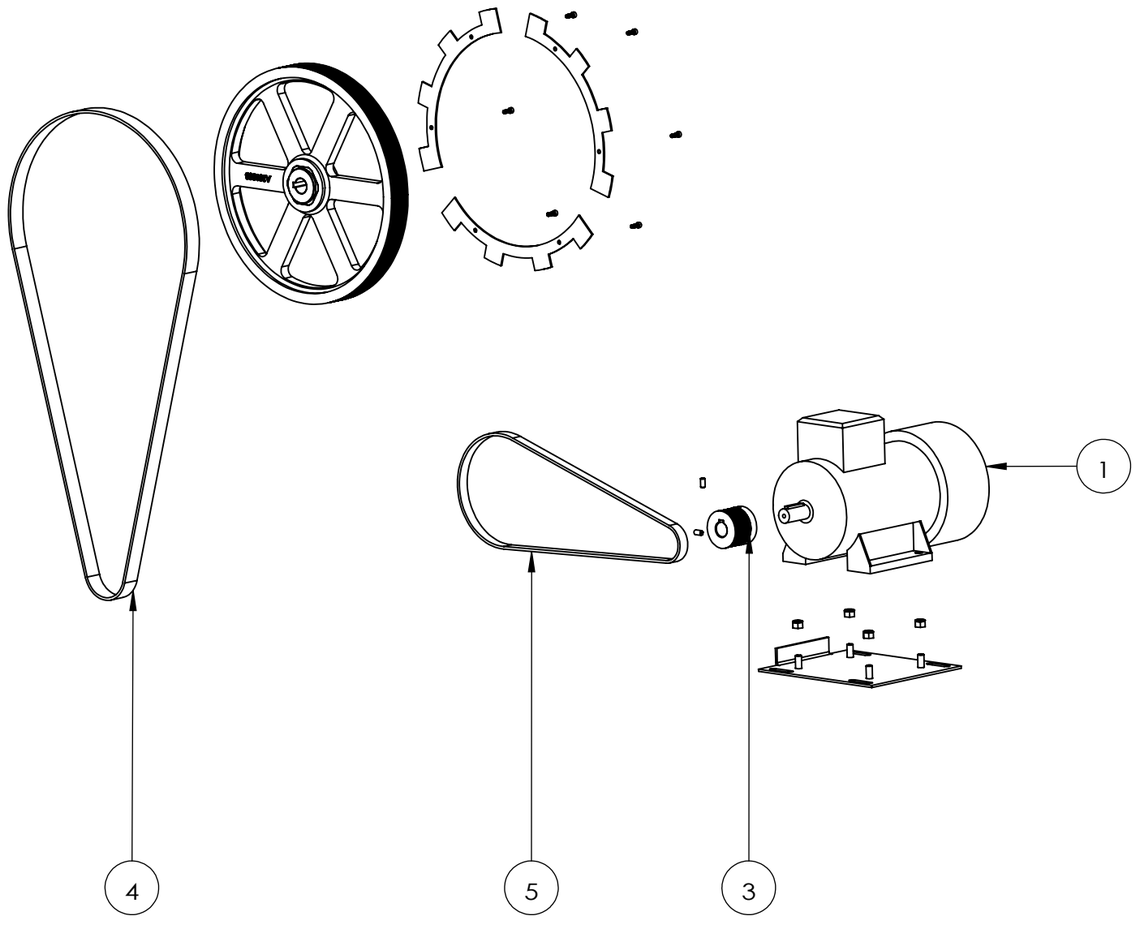
A102002 FRONT UPPER SUBASSEMBLY

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	1864853-SP	DISPLAY BOARD INCL SCREWS	1
3	1816217-SP	KEYBOARD FOIL	1
4	1864094-SP	EMERGENCY SWITCH	1



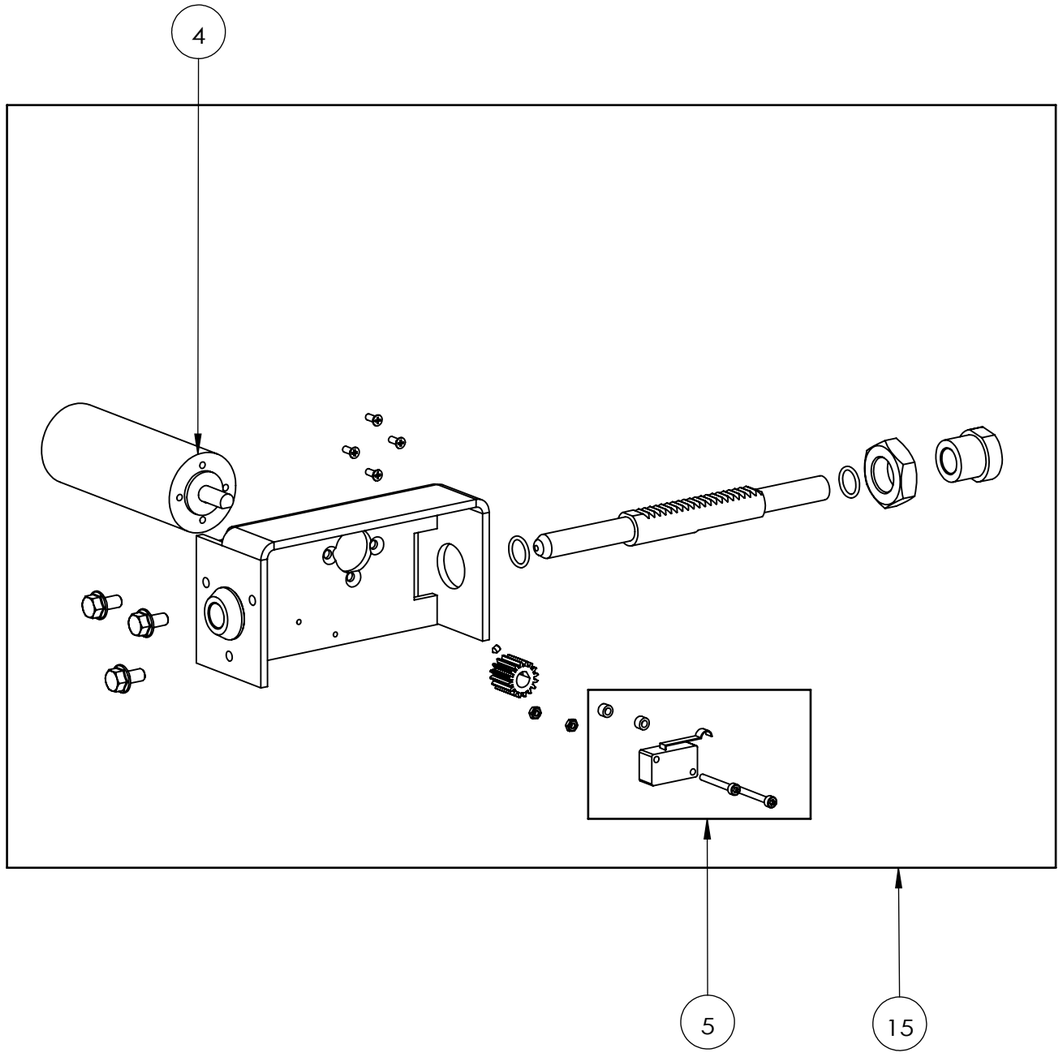
A102036 MOTOR SUBASSEMBLY

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	A100957-SP	MIXER MOTOR	1
3	A101041-SP	DRIVING PULLEY	1
4	A101109-SP	POLY BELT 1549J	1
5	A101110-SP	POLY BELT 914J	1



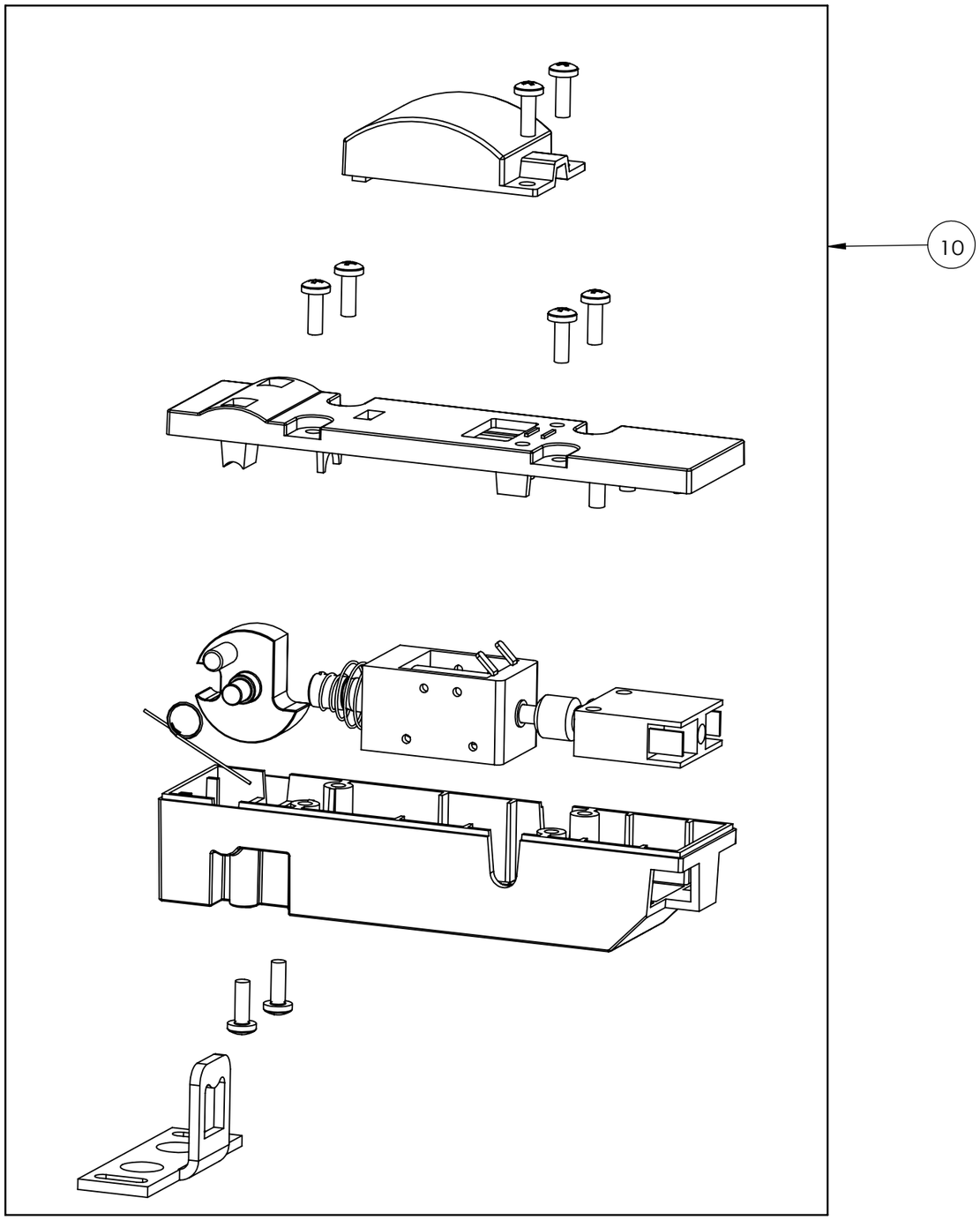
A102005 LOCKING PIN SUBASSEMBLY

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
4	A100961-SP	DC MOTOR	1
5	1864854-SP	ASSEMBLY ACTUATOR BOX	1
15	A101035-SP	ACTUATOR	1



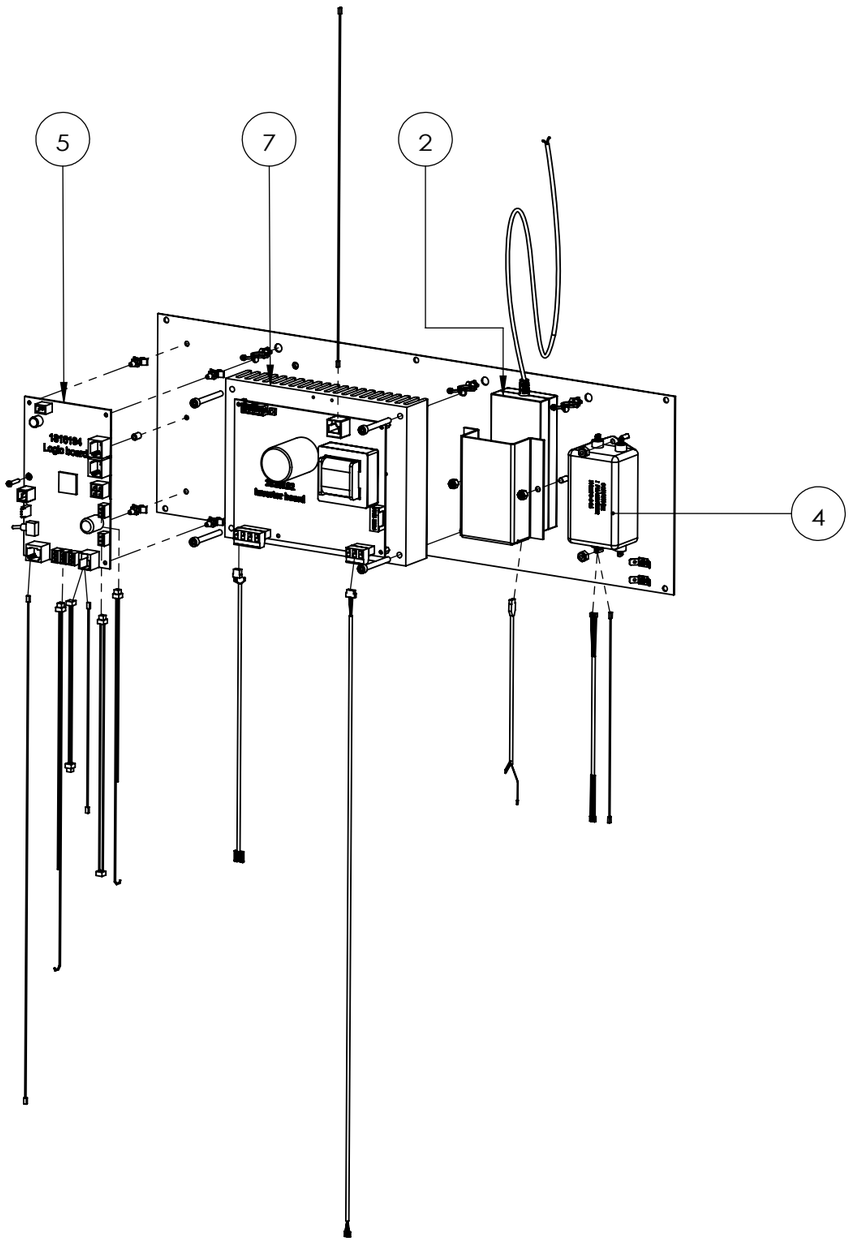
A101713 DOOR LOCK ASSEMBLY

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
10	A101713-SP	DOOR LOCK SUBASSEMBLY	1



A101248 ELECTRIC SUBASSEMBLY

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
2	1816897-SP	POWER SUPPLY	1
4	A101730-SP	FILTER	1
5	1816194-SP	GA450,LogicBoard	1
7	1816192-SP	INVENTOR BOARD	1



OPTION RIGHT HINGE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	1817131-SP	SET HINGE 96 TYPE B	2

